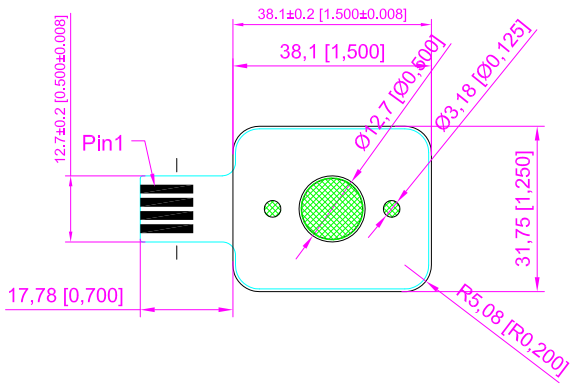
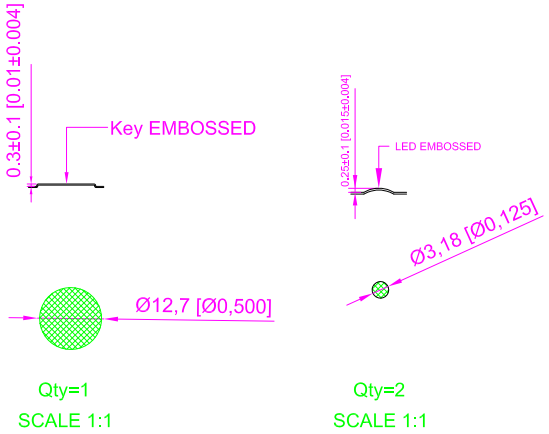
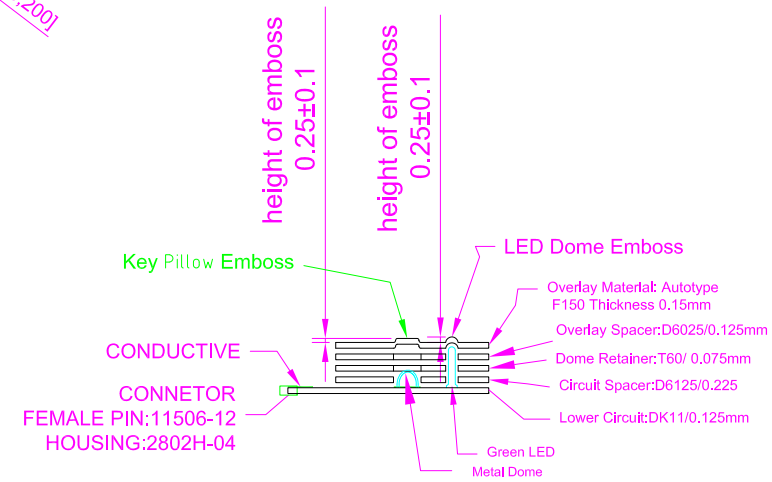


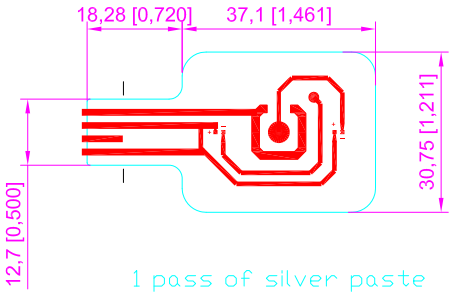




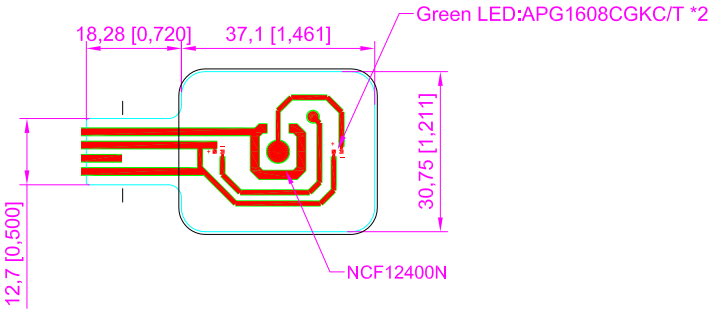
Structural Drawing

AXE004-13A PRODUCT DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Rick	DATE	2023-12-02	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	1 OF 4	DO NOT SCALE THIS DOCUMENT	

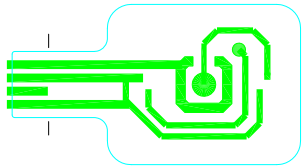
ALMAX



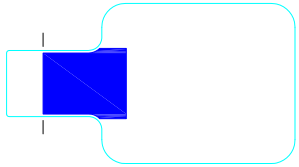
1 pass of silver paste
silver paste: 913W3



LOWER CIRCUIT



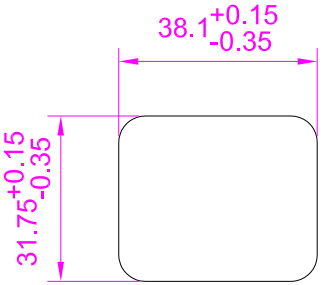
1 pass of carbon paste
carbon paste: Acheson 423SS



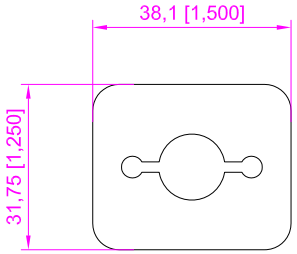
2 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS

AXE004-13B CIRCUIT DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Rick	DATE	2023-12-02	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	2 OF 4	DO NOT SCALE THIS DOCUMENT	

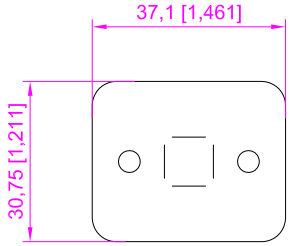
ALMAX



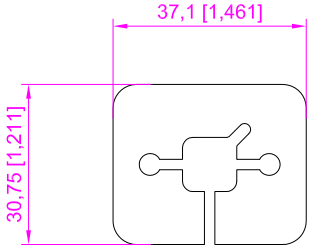
Overlay Material



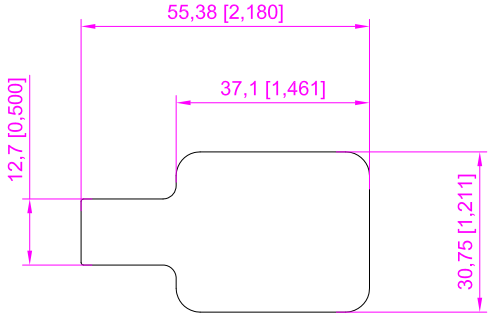
Overlay Spacer



Dome Retainer



Circuit Spacer



Lower Circuit

AXE004-13B OUT-LINE DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Rick	DATE	2023-12-02	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	3 OF 4	DO NOT SCALE THIS DOCUMENT	

ALMAX



Black

Pantone 360 C

Pantone 287 C

Pantone 876C

Pantone 877C

Transparent White

AXE004-13B OVERLAY DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	Rick	DATE	2023-12-02	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	4 OF 4	DONOTSCALETHISDOCUMENT	

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