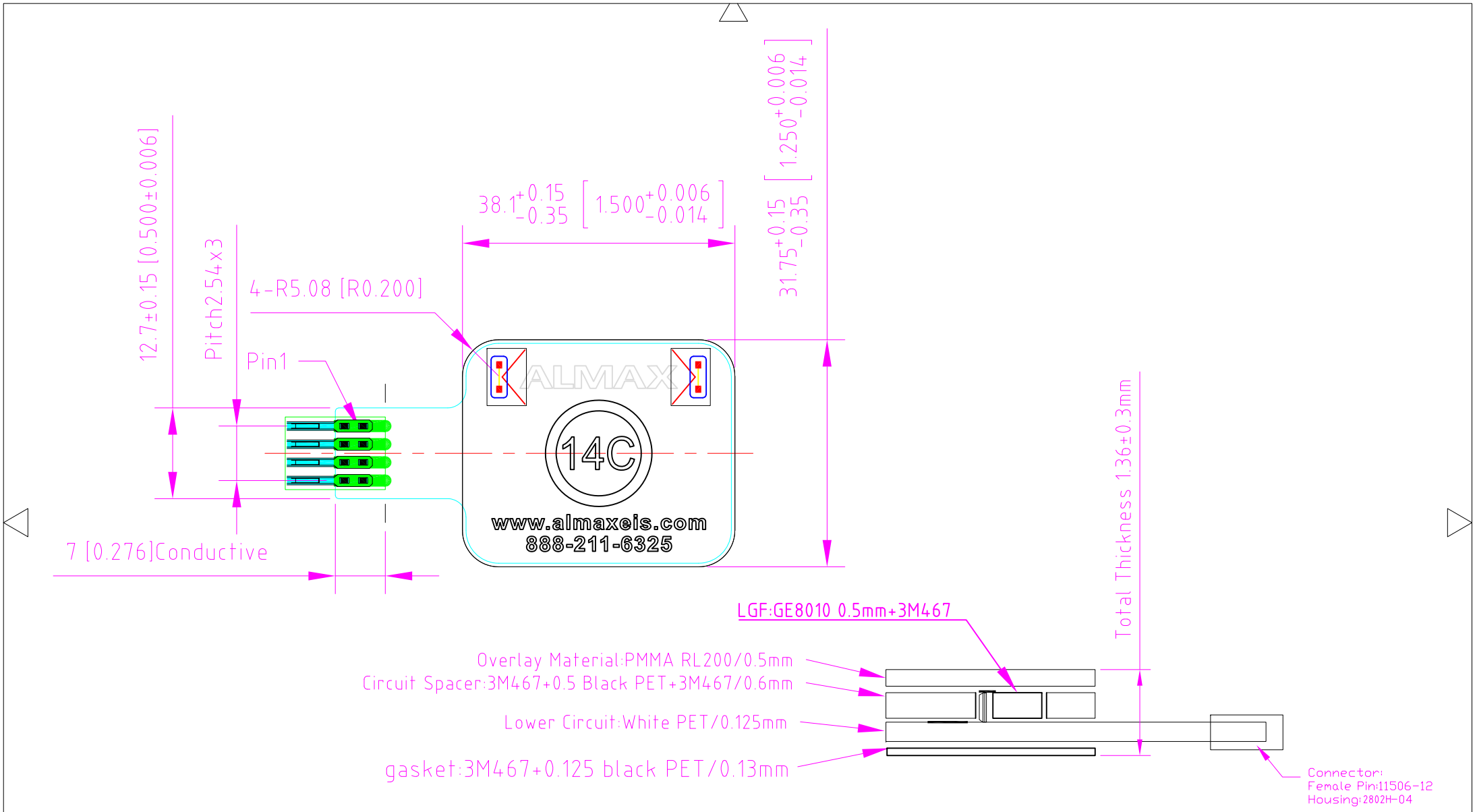
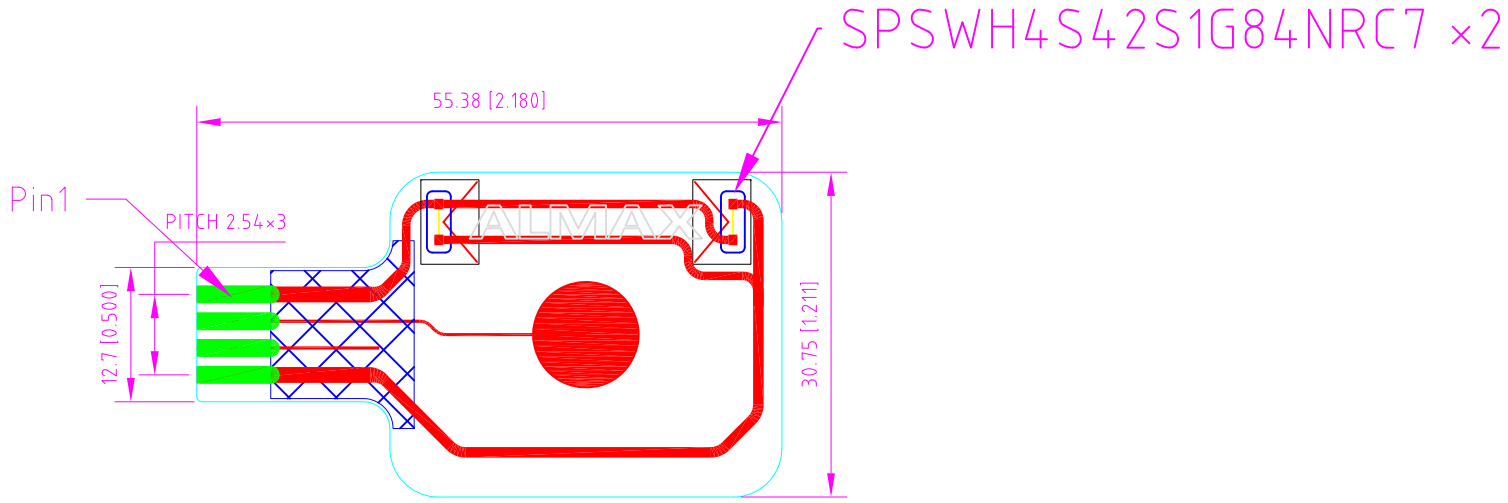


Structural Drawing

AXE004-14C PRODUCT DRAWING				REVISED VERSION	R4	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2020-10-11	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	1 OF 4	DO NOT SCALE THIS DOCUMENT	

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Composite view

PINOUT

PIN 1:LED +

PIN 2:SC

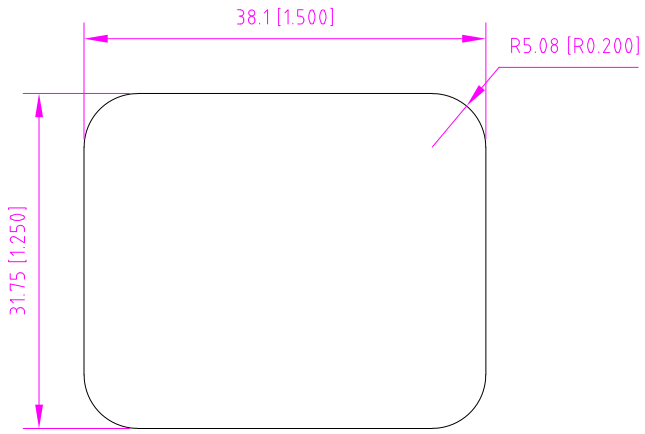
PIN 3:NC

PIN 4:GND

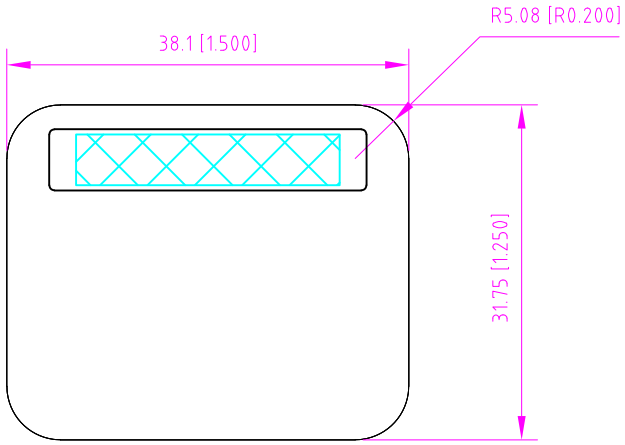
1. 1 pass of silver paste
silver paste: Acheson 725A
2. 1 pass of carbon paste
carbon paste: Acheson 423SS
3. 1pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <100 ohm

AXE004-14C CIRCUIT DRAWING				REVISED VERSION	R4	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2020-10-11	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	2 OF 4	DO NOT SCALE THIS DOCUMENT	

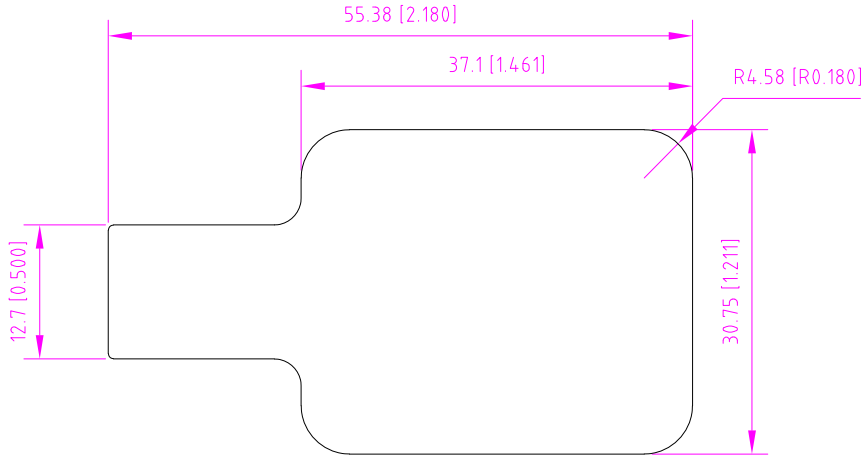
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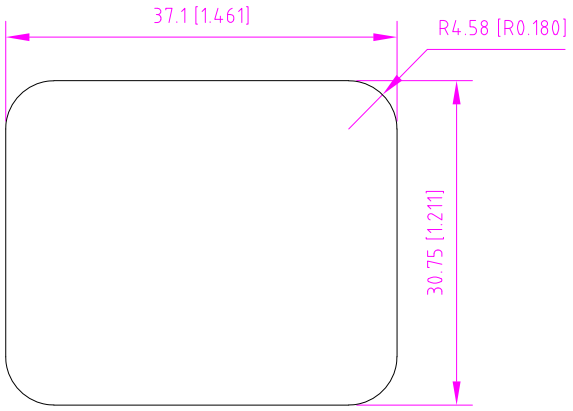
Overlay



Circuit Spacer



Lower Circuit



Gasket

AXE004-14C OUT-LINE DRAWING				REVISED VERSION	R4	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2020-10-11	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	3 OF 4	DO NOT SCALE THIS DOCUMENT	

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Black

Pantone 877C

Pantone 287 C

Tanslucent white

AXE004-14C OVERLAY DRAWING				REVISED VERSION	R4	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	WYP	DATE	2020-10-11	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	4 OF 4	DONOTSCALETHISDOCUMENT	

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