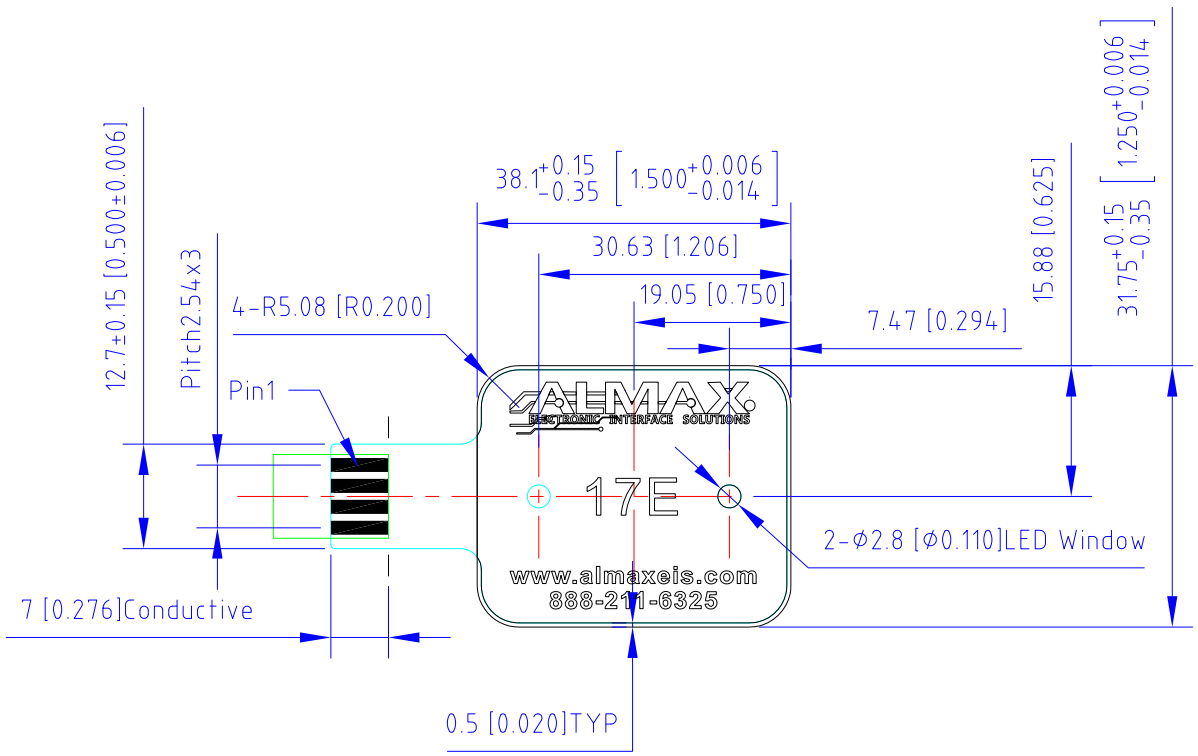
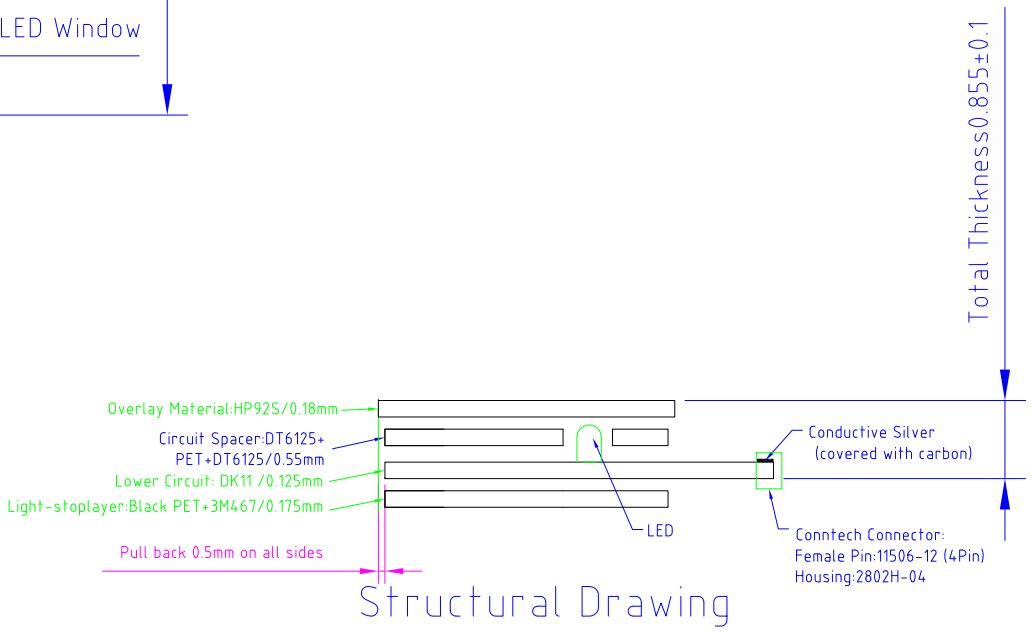
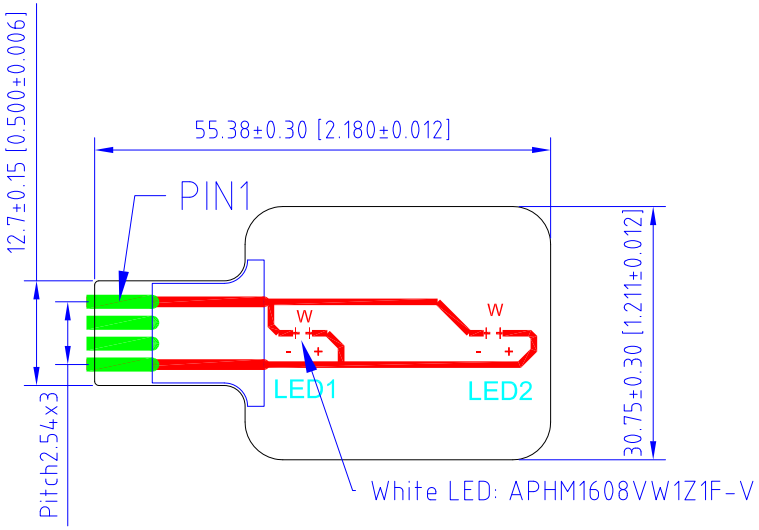



Structural Drawing

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| AXE004-17E PRODUCT DRAWING | | | | REVISED VERSION | R3 | UNIT: [MM AND INCH] | TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1° |
| DESIGN | Bong | DATE | 2017/08/14 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | AXE004-17E | | |
| APPROVED BY | | DATE | | SHEET: | 1 OF 4 | DO NOT SCALE THIS DOCUMENT | |

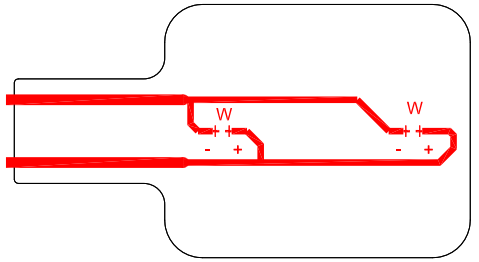
ALMAX ELECTRONIC INTERFACE SOLUTIONS



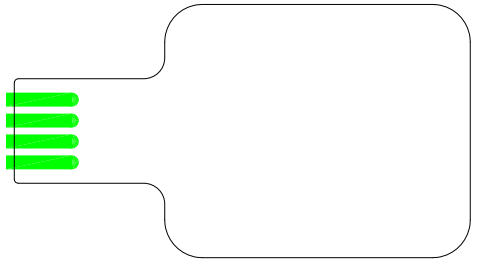

## PIN OUT:

PIN 1: LED1-,LED2-;
PIN 2: NC;
PIN 3: NC;
PIN 4: LED1+,LED2+.

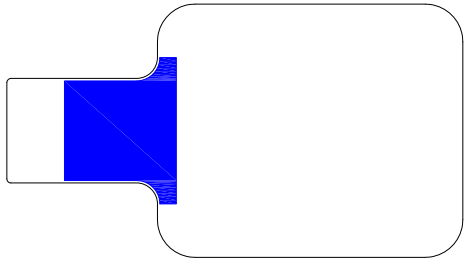
1 pass of silver paste
silver paste: Acheson 725A
2 pass of carbon paste
carbon paste: Acheson 423SS
3 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <100 ohm




1 pass of silver paste
silver paste: Acheson 725A



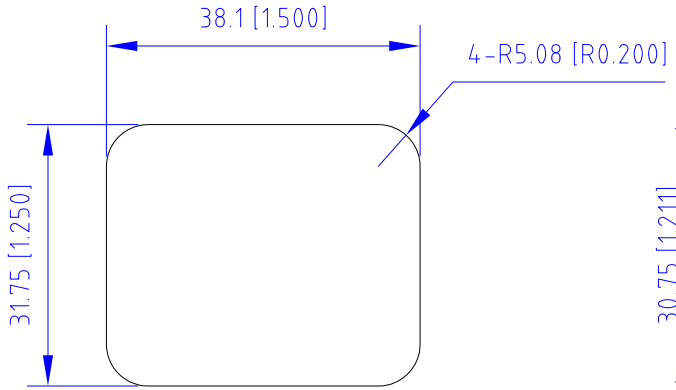
2 pass of carbon paste
carbon paste: Acheson 423SS



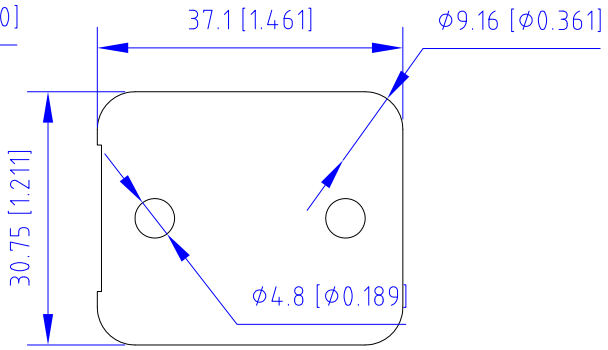
3 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS

| AXE004-17E CIRCUIT DRAWING | | | | REVISED VERSION | R3 | UNIT: [MM AND INCH] | TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1° |
|---|---|---|---|---|---|---|---|
| DESIGN | Bong | DATE | 2017/08/14 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | AXE004-17E | | |
| APPROVED BY | | DATE | | SHEET: | 2 OF 4 | DO NOT SCALE THIS DOCUMENT | |

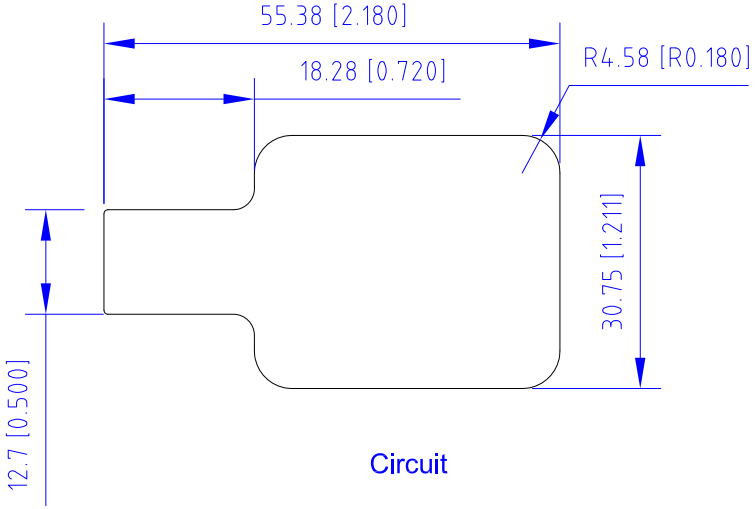
ALMAX ELECTRONIC INTERFACE SOLUTIONS



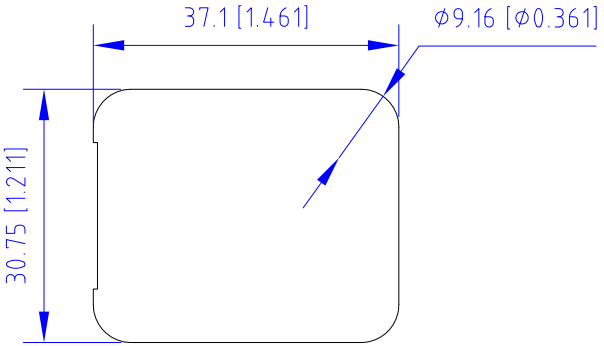

Overlay




Circuit Spacer




Circuit




Light-stoplayer

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| AXE004-17E DIE-CUT DRAWING | | | | REVISED VERSION | R3 | UNIT: [MM AND INCH] | TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1° |
| DESIGN | Bong | DATE | 2017/08/14 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | AXE004-17E | | |
| APPROVED BY | | DATE | | SHEET: | 3 OF 4 | DO NOT SCALE THIS DOCUMENT | |

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Black C

Pantone 877C

Pantone 876C

Deadfront Black C

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| AXE004-17E OVERLAY DRAWING | | | | REVISED VERSION | R3 | UNIT: [MM AND INCH] | TOLERANCERS<br>OUTLINE .X ±0.5MM<br>. XX ±0.35MM<br>. XXX ±0.25MM<br>ANGLES ± 1 |
| DESIGN | Bong | DATE | 2017/08/14 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | AXE004-17E | | |
| APPROVEDBY | | DATE | | SHEET: | 4 OF 4 | DONOTSCALETHISDOCUMENT | |

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ELECTRONICINTERFACESOLUTIONS