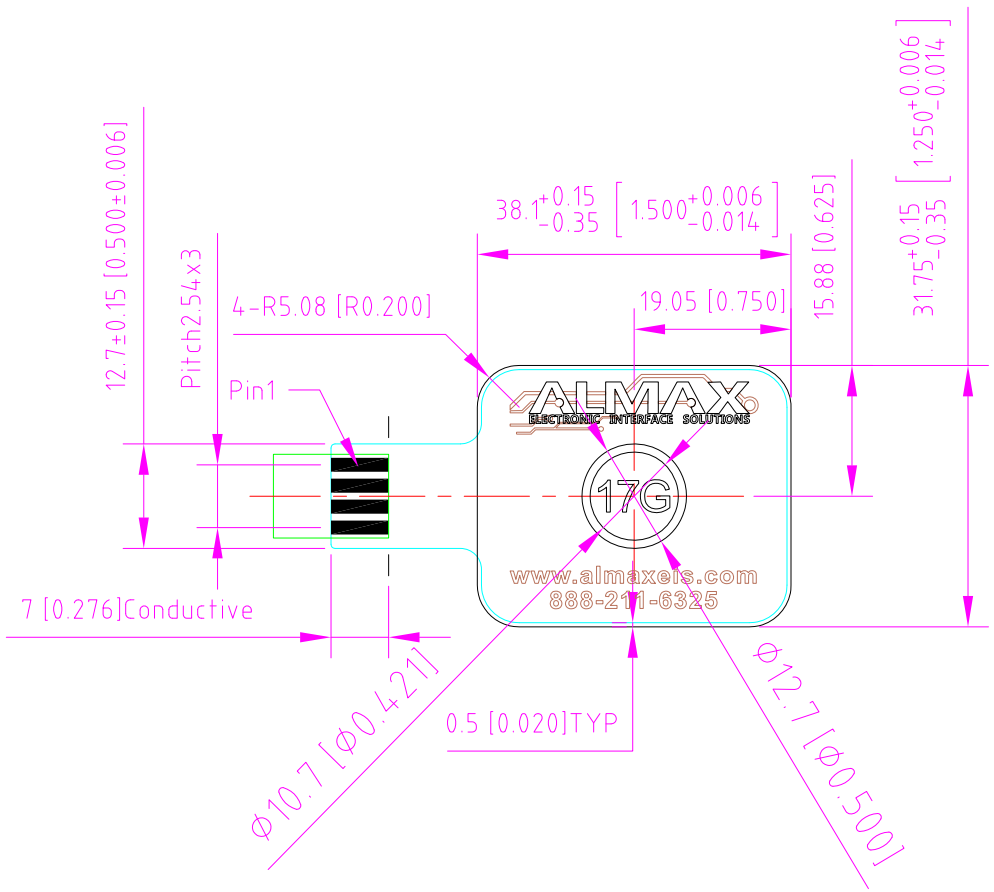
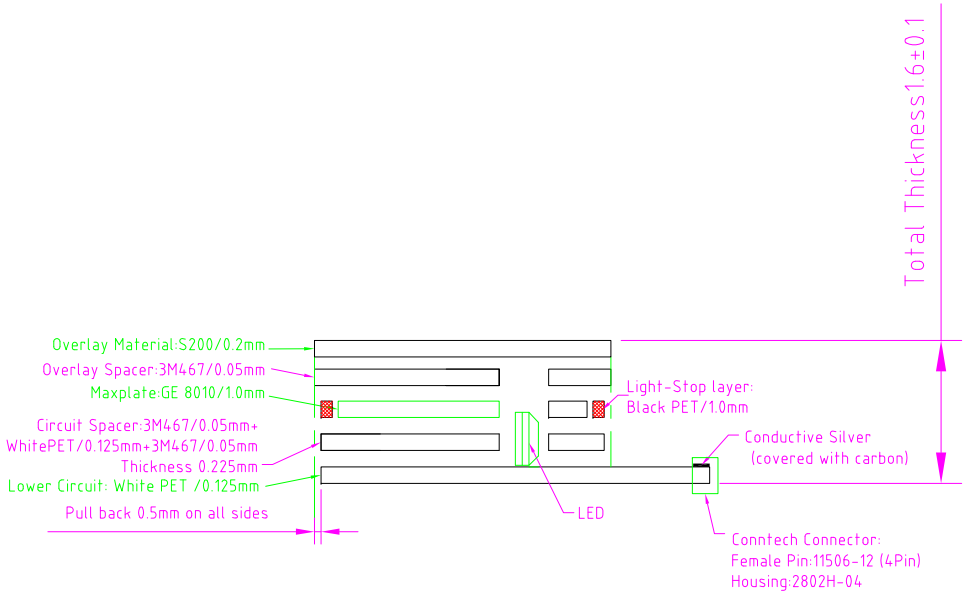
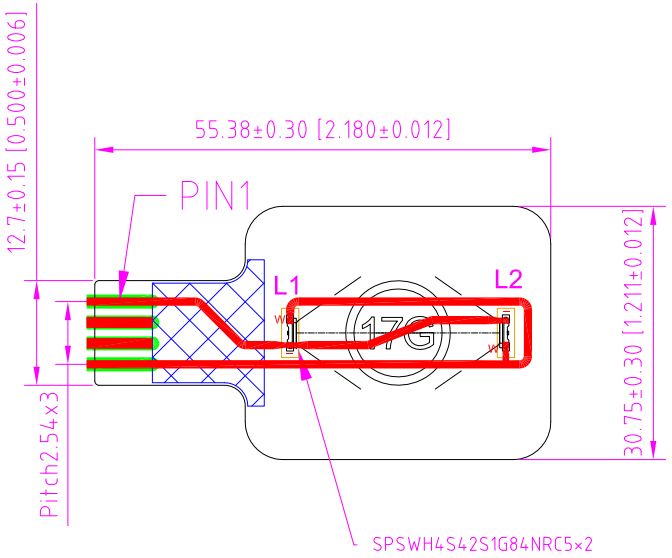




Structural Drawing

AXE004-17G PRODUCT DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2018/12/07	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	1 OF 4	DO NOT SCALE THIS DOCUMENT	

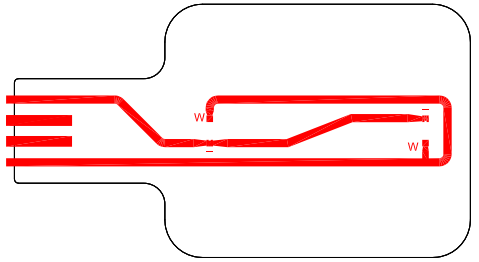
ALMAX ELECTRONIC INTERFACE SOLUTIONS



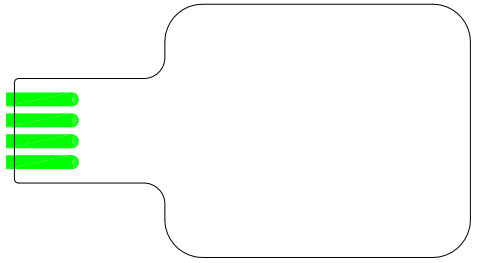
PIN OUT:

PIN 1: LED-,
PIN 2: NC;
PIN 3: NC;
PIN 4: LED+

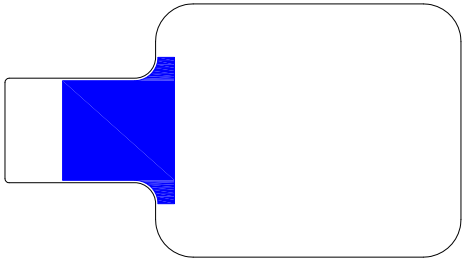
1 pass of silver paste
silver paste: Acheson 725A
2 pass of carbon paste
carbon paste: Acheson 423SS
3 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <100 ohm



1 pass of silver paste
silver paste: Acheson 725A



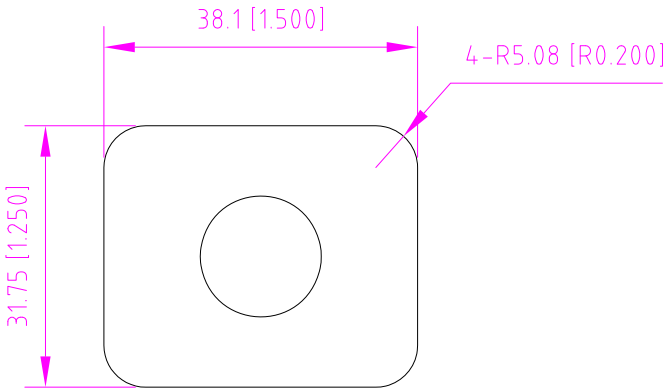
2 pass of carbon paste
carbon paste: Acheson 423SS



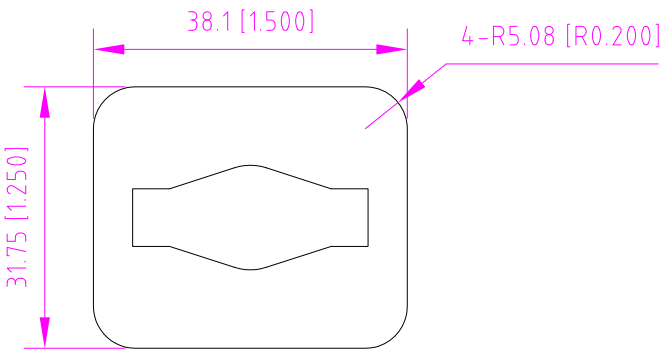
3 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS

AXE004-17G CIRCUIT DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2018/12/07	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	2 OF 4	DO NOT SCALE THIS DOCUMENT	

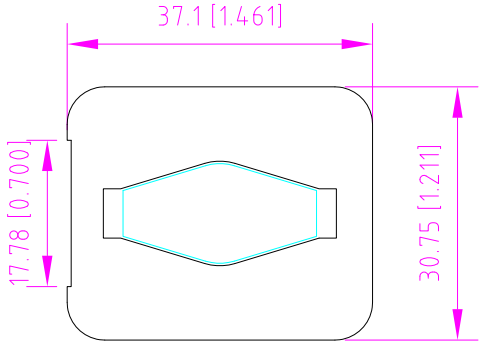
ALMAX ELECTRONIC INTERFACE SOLUTIONS



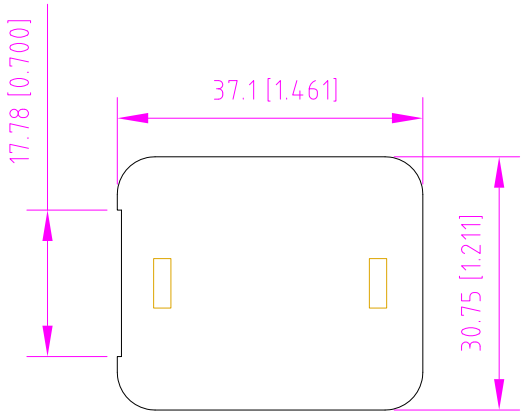
Overlay



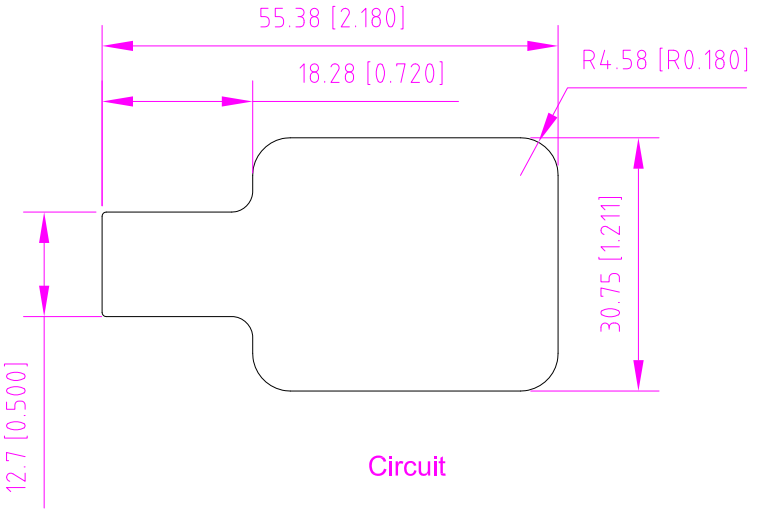
Overlay Spacer



Light-Stop layer Maxplate



Circuit Spacer



Circuit

AXE004-17G DIE-CUT DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2018/12/07	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	3 OF 4	DO NOT SCALE THIS DOCUMENT	

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- Black
- PMS Chrome
- Pantone 876C
- Deadfront Chrome.
- Translucent White

Grain direction:x axis

AXE004-17G OVERLAY DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	WYP	DATE	2018/12/07	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	4 OF 4	DONOTSCALETHISDOCUMENT	

ALMAX ELECTRONIC INTERFACE SOLUTIONS