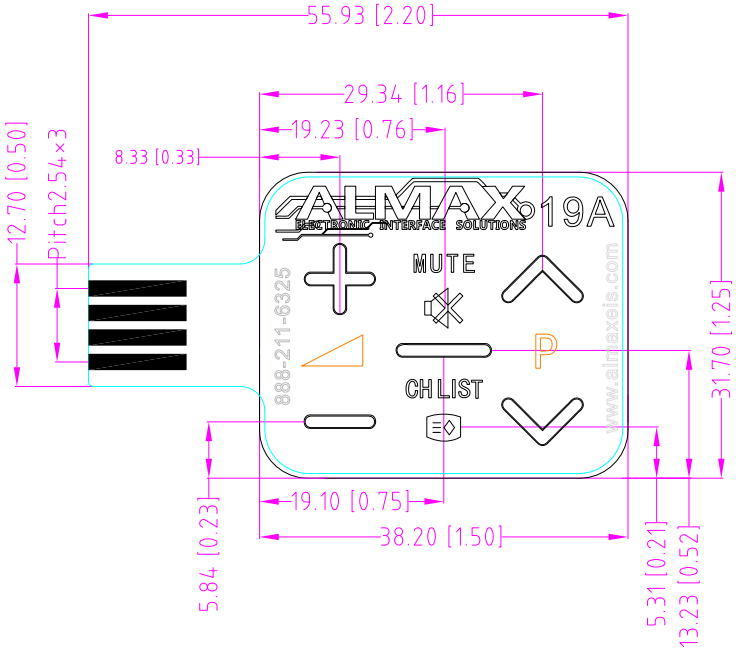
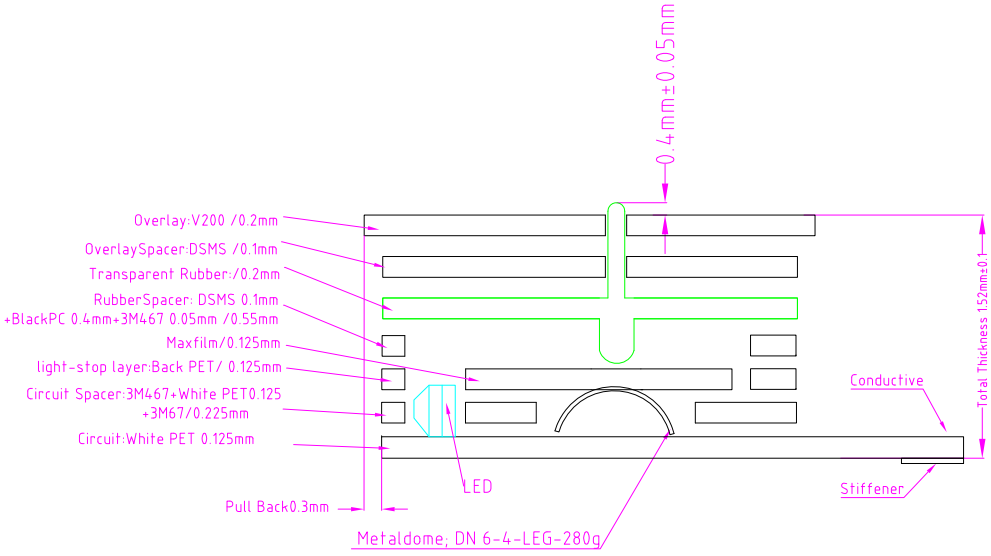
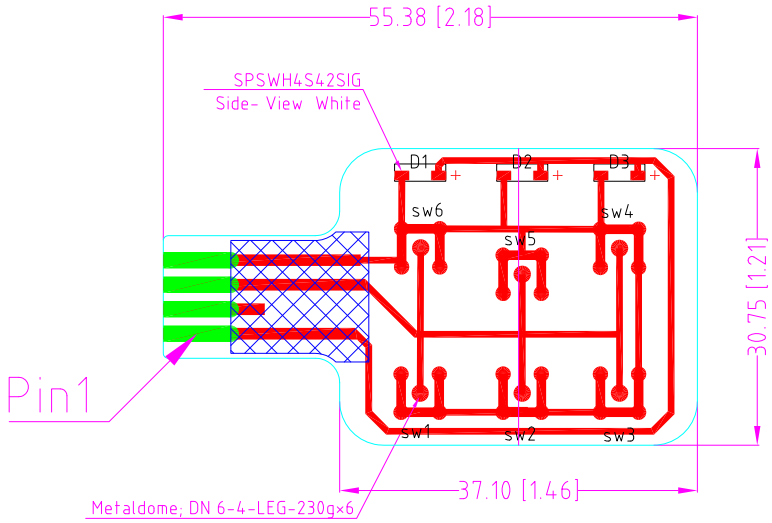




Structral Drawing

AXE004-19A PRODUCT DRAWING				REVISED VERSION	R13	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	tang	DATE	2017-08-16	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	1 OF 5	DO NOT SCALE THIS DOCUMENT	

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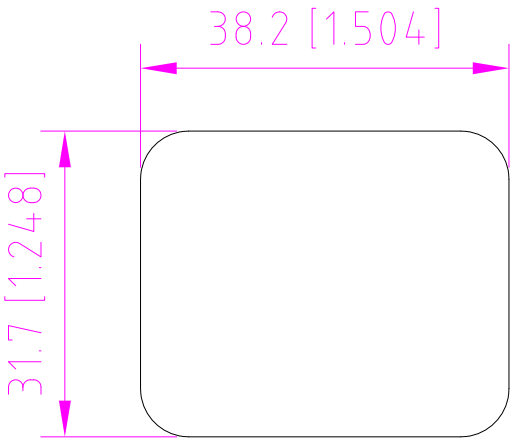


PIN OUT
PIN1 D1+,D2+,D3+;
PIN2 X ;
PIN3 SW1, SW2, SW3, SW4, SW5, SW6;
PIN4 SW1, SW2, SW3, SW4, SW5, SW6, D1-, D2-, D3- ;

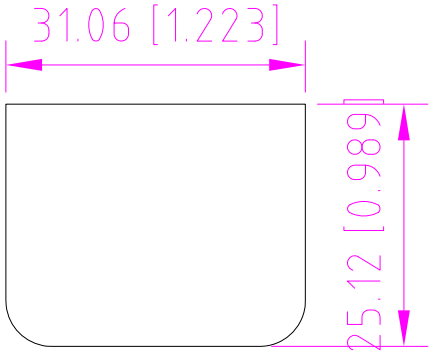
1 pass of silver paste
silver paste: Acheson 725A
2 pass of carbon paste
carbon paste: Acheson 423SS
3 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <150 ohm

AXE004-19A CIRCUIT DRAWING				REVISED VERSION	R13	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	tang	DATE	2017-08-16	SCALE	1:1		
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APPROVED BY		DATE		SHEET:	2 OF 5	DO NOT SCALE THIS DOCUMENT	

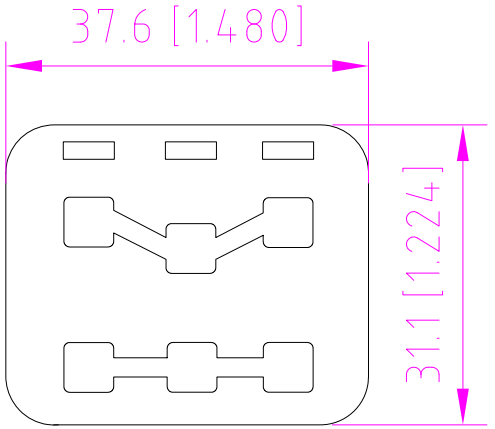
ALMAX ELECTRONIC INTERFACE SOLUTIONS



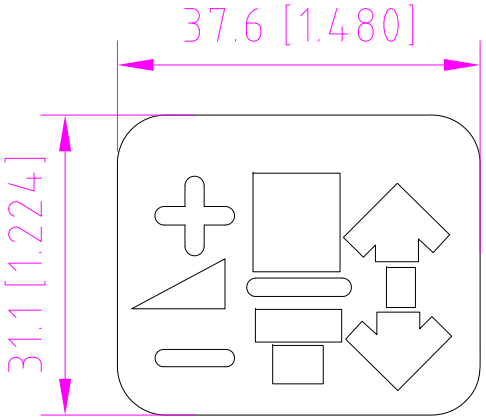
Overlay



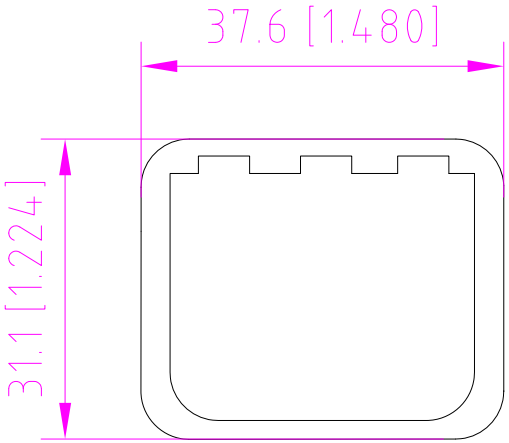
Maxfilm



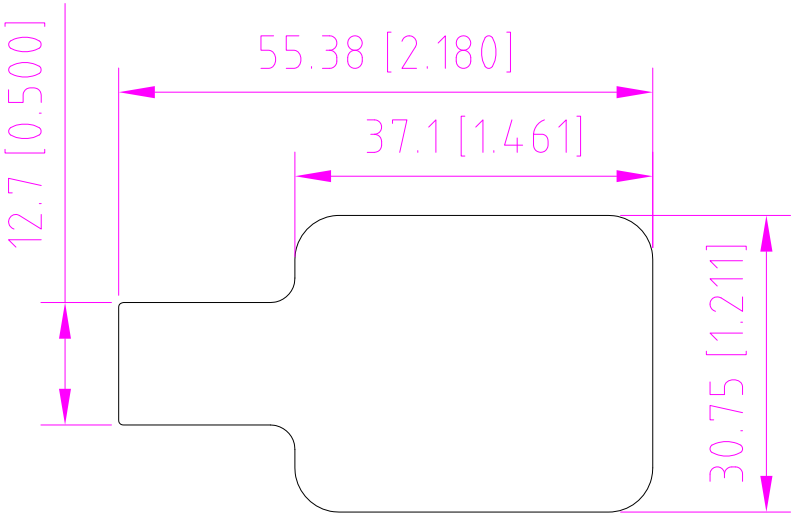
Circuit Spacer



Overlay Spacer



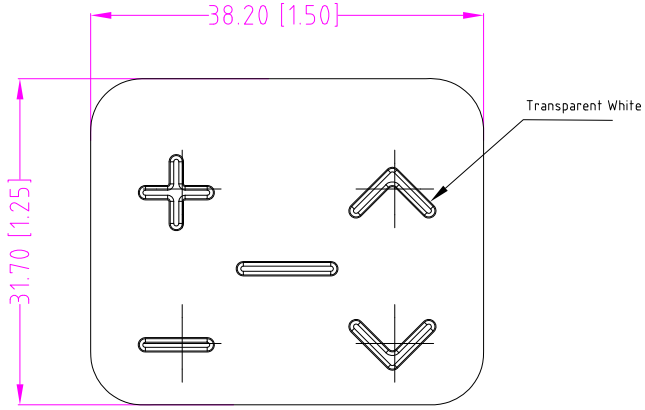
light-stop layer

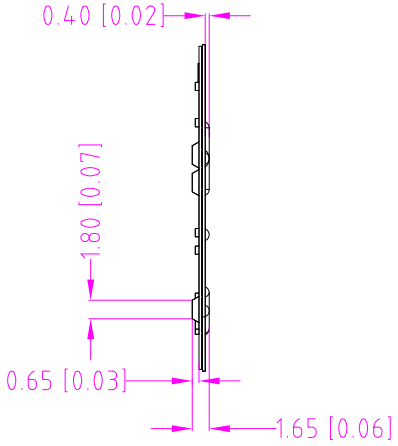


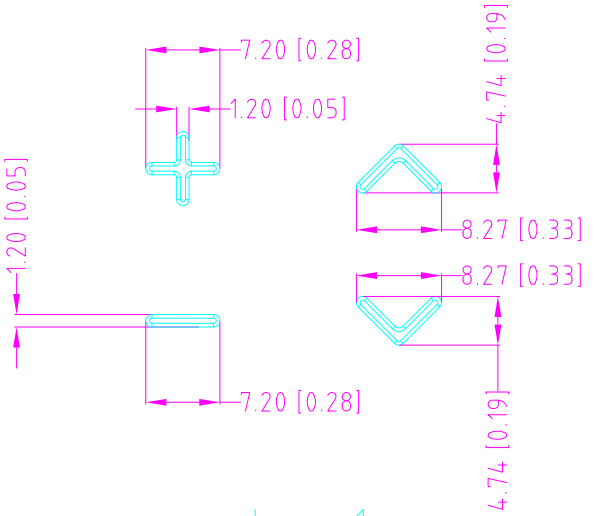
Circuit

AXE004-19A OUT-LINE DRAWING				REVISED VERSION	R13	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	tang	DATE	2017-08-16	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	3 OF 5	DO NOT SCALE THIS DOCUMENT	

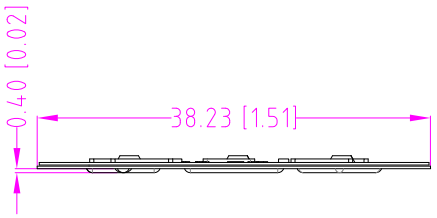
ALMAX ELECTRONIC INTERFACE SOLUTIONS

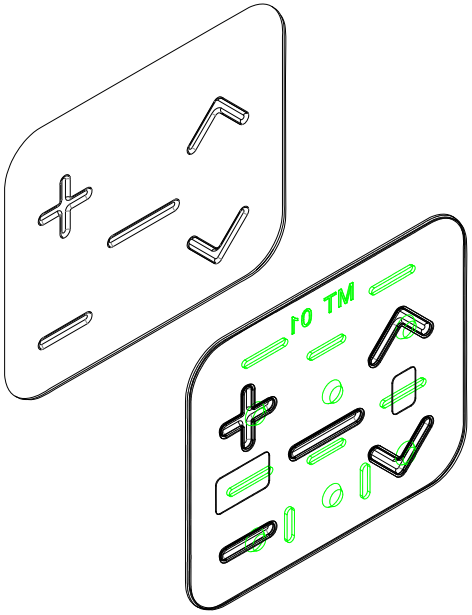


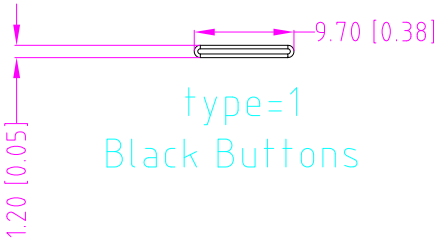




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Transparent White Buttons





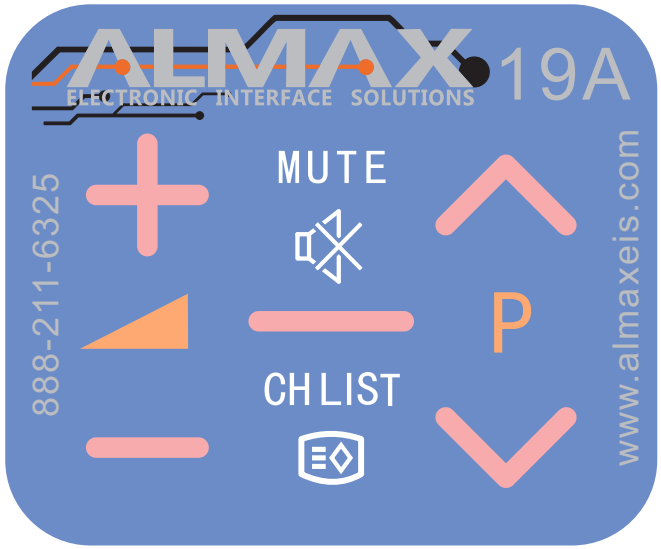


type=1
Black Buttons

Note;
Transparent TPU

AXE004-19A TPU DRAWING				REVISED VERSION	R13	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	tang	DATE	2017-08-16	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	4 OF 5	DO NOT SCALE THIS DOCUMENT	

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- PMS 877 C
- PMS 2708C
- Translucent 7410C
- Translucent White
- PMS 7410C
- Black C
- CUT OUT

AXE004-19A OVERLAY DRAWING				REVISED VERSION	R13	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	tang	DATE	2017-08-16	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	5 OF 5	DONOTSCALETHISDOCUMENT	

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