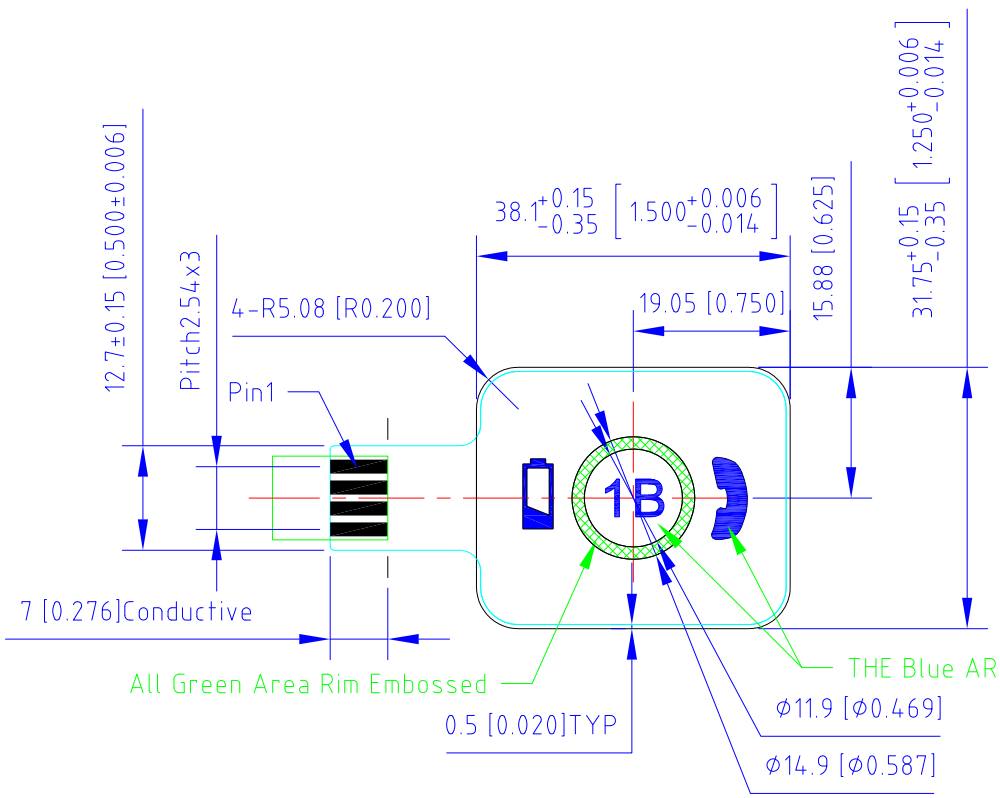
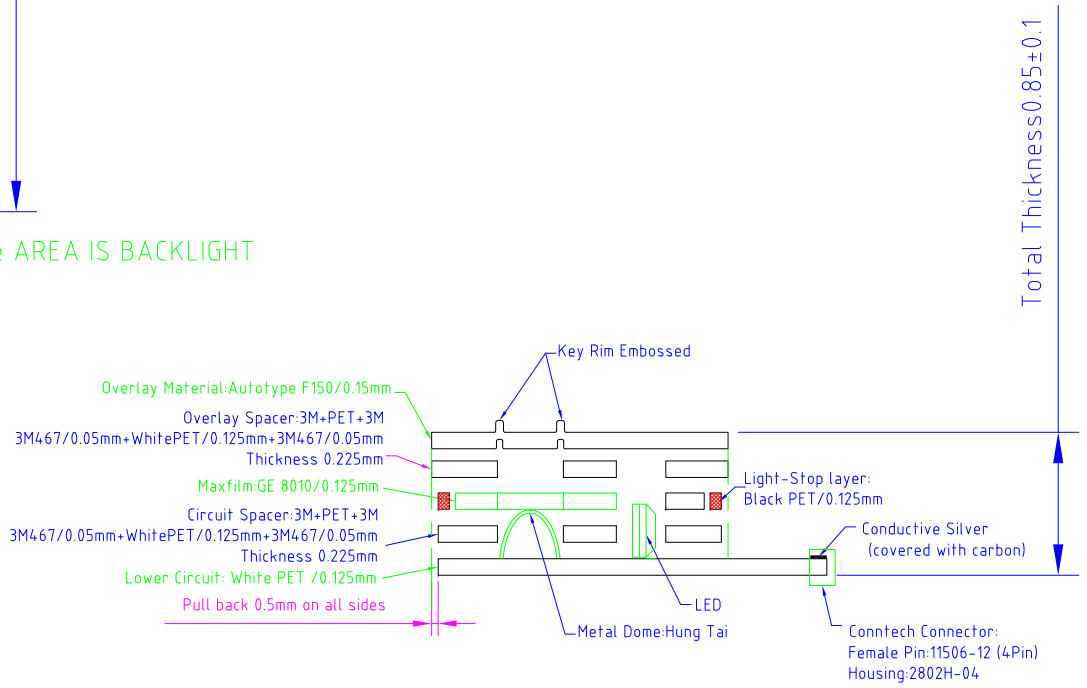
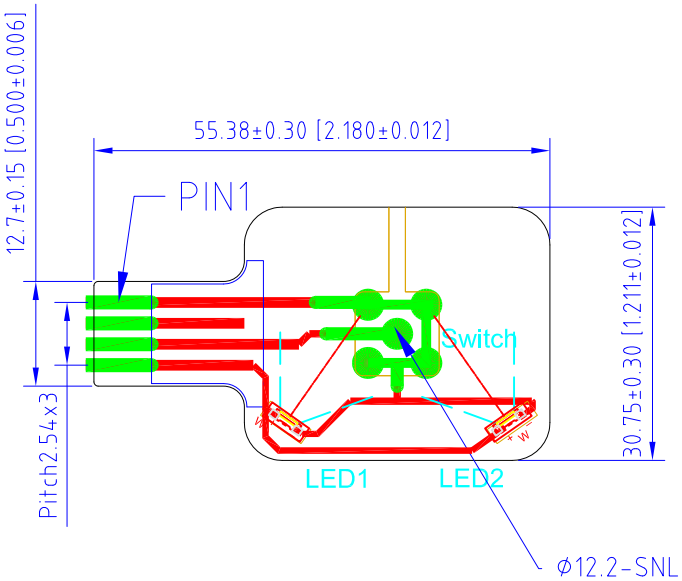




Structural Drawing

AXE004-1B PRODUCT DRAWING				REVISED VERSION	R1	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Bong	DATE	Feb/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	AXE004-1B		
APPROVED BY		DATE		SHEET:	1 OF 4	DO NOT SCALE THIS DOCUMENT	

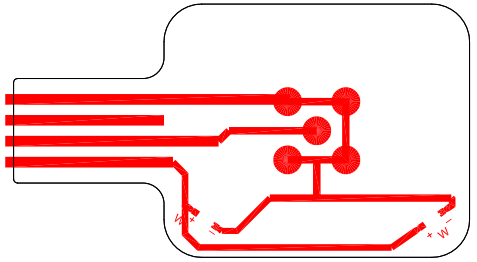
ALMAX ELECTRONIC INTERFACE SOLUTIONS



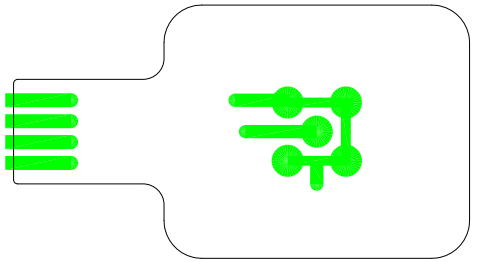
PIN OUT:

PIN 1: Switch,LED1,LED2(-);
PIN 2: NC;
PIN 3: Switch;
PIN 4: LED1,LED2(+).

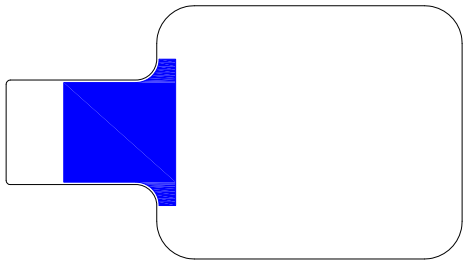
1 pass of silver paste
silver paste: Acheson 725A
2 pass of carbon paste
carbon paste: Acheson 423SS
3 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <100 ohm



1 pass of silver paste
silver paste: Acheson 725A



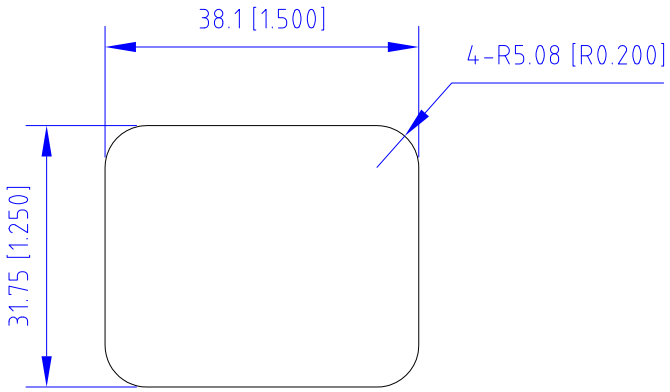
2 pass of carbon paste
carbon paste: Acheson 423SS



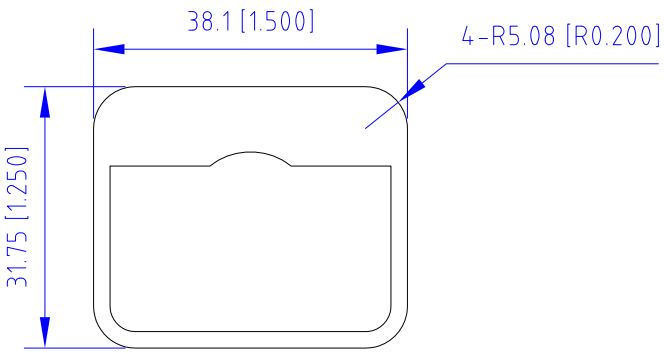
3 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS

AXE004-1B CIRCUIT DRAWING				REVISED VERSION	R1	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Bong	DATE	Feb/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	AXE004-1B		
APPROVED BY		DATE		SHEET:	2 OF 4	DO NOT SCALE THIS DOCUMENT	

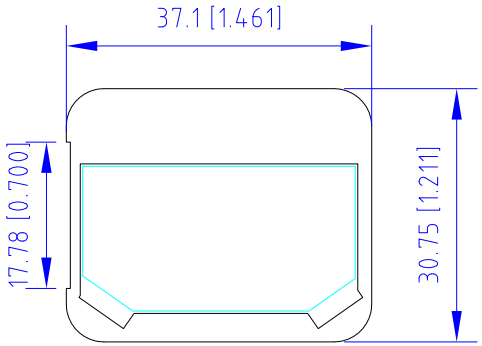
ALMAX ELECTRONIC INTERFACE SOLUTIONS



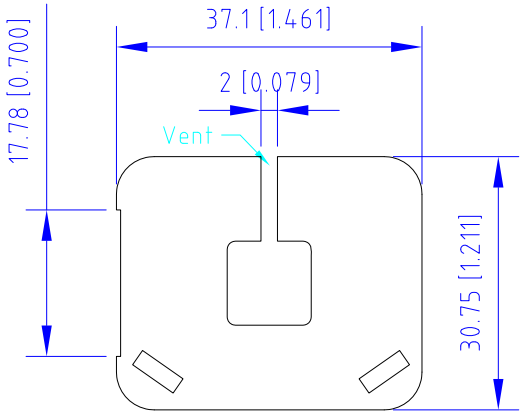
Overlay



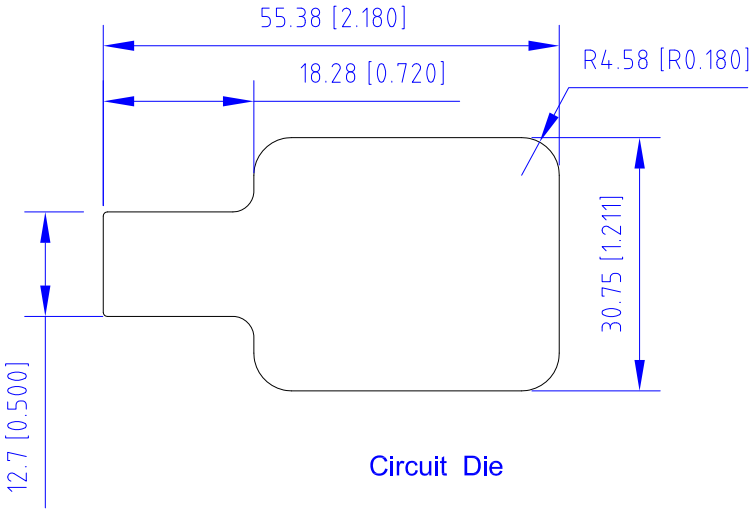
Overlay Spacer



Light-Stop layer Maxfilm



Circuit Spacer



Circuit Die

AXE004-1B DIE-CUT DRAWING				REVISED VERSION	R1	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Bong	DATE	Feb/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	AXE004-1B		
APPROVED BY		DATE		SHEET:	3 OF 4	DO NOT SCALE THIS DOCUMENT	

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Black

Pantone 286C

PMS Transparent 360C

Transparent White

Pantone 877C

Pantone 876C

AXE004-1B OVERLAY DRAWING				REVISED VERSION	R1	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	Bong	DATE	Feb/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	AXE004-1B		
APPROVEDBY		DATE		SHEET:	4 OF 4	DONOTSCALETHISDOCUMENT	

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