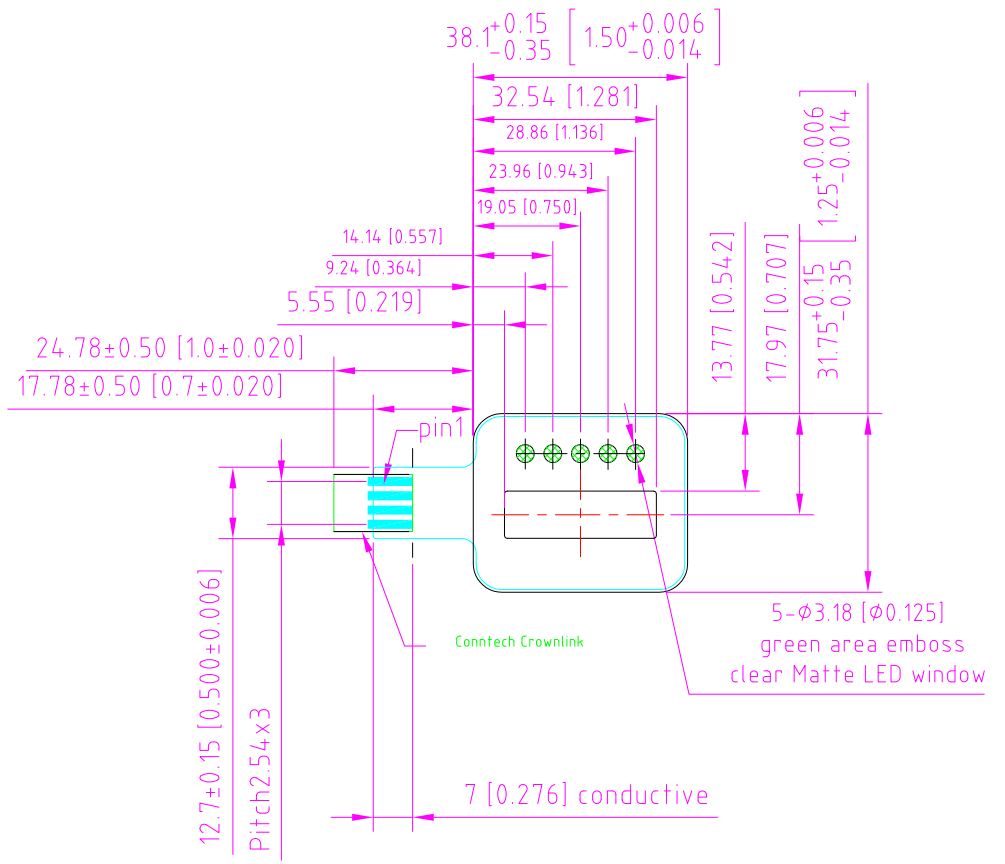
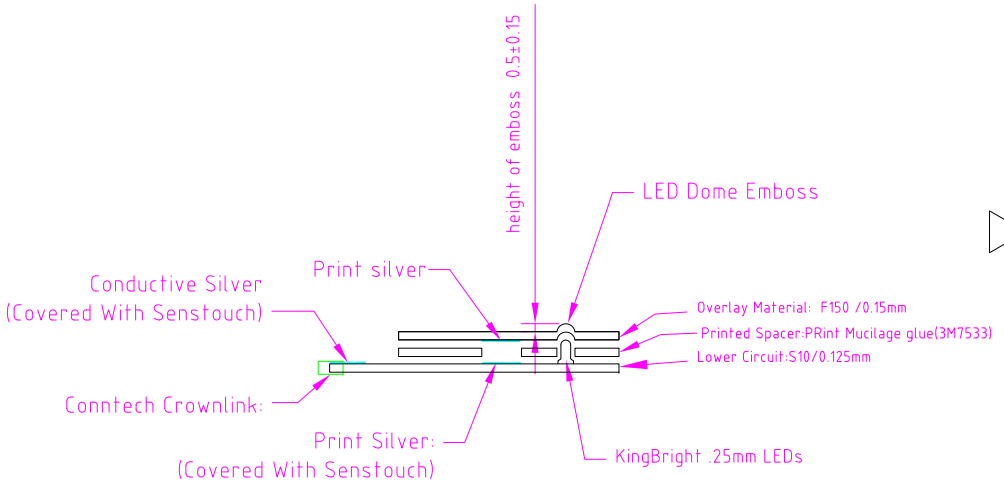
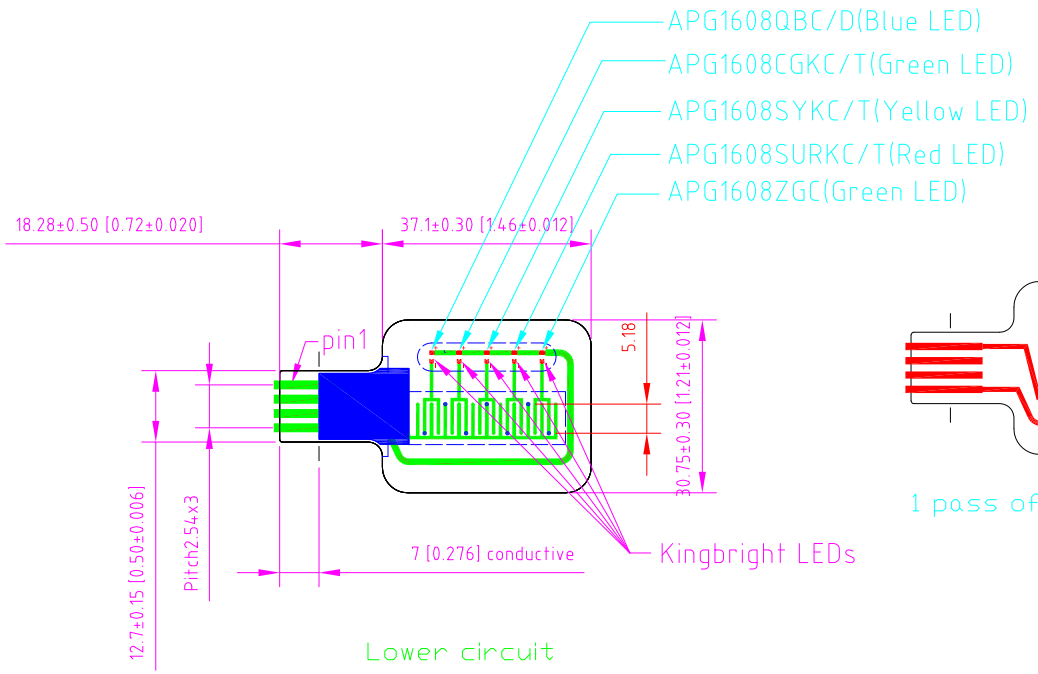




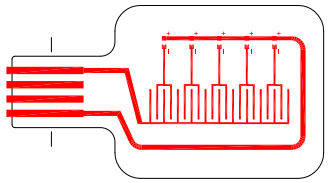
Structural Drawing

AXE004-2E PRODUCT DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Carey	DATE	FEB/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	MXS.2E		
APPROVED BY		DATE		SHEET:	1 OF 4	DO NOT SCALE THIS DOCUMENT	

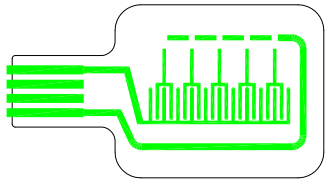
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Lower circuit

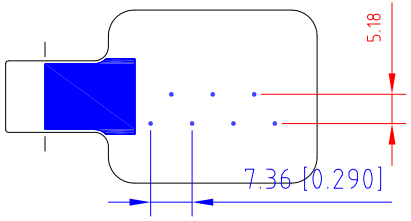


1 pass of silver paste



1 pass of Senstouch

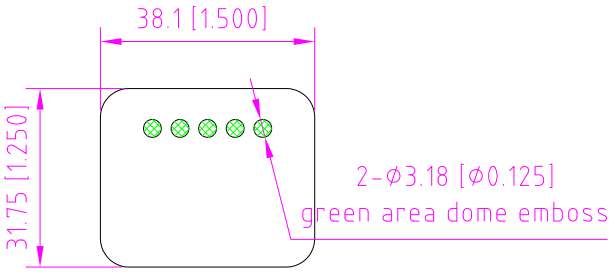
1./ 1pass of silver paste
silver paste: Acheson 725A
2./ 1pass of carbon paste
carbon paste: Acheson SimBlend
3./ 2pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <100 ohm



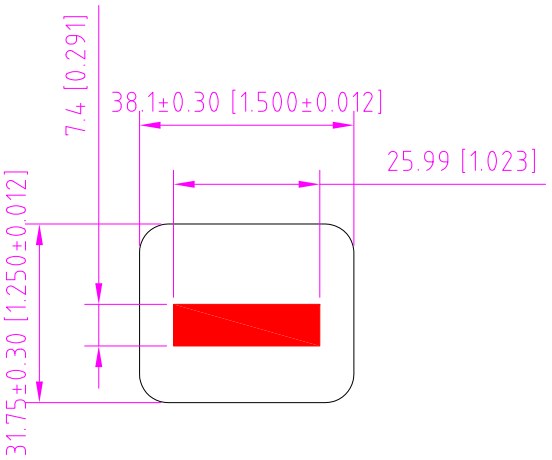
Stainless steel stencil thickness: 0.08mm
Diameter of dot: 0.8mm
Height of dot: 0.02mm

AXE004-2E CIRCUIT DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Carey	DATE	FEB/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	MXS.2E		
APPROVED BY		DATE		SHEET:	2 OF 4	DO NOT SCALE THIS DOCUMENT	

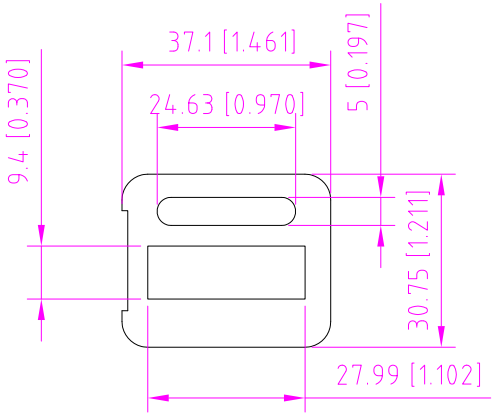
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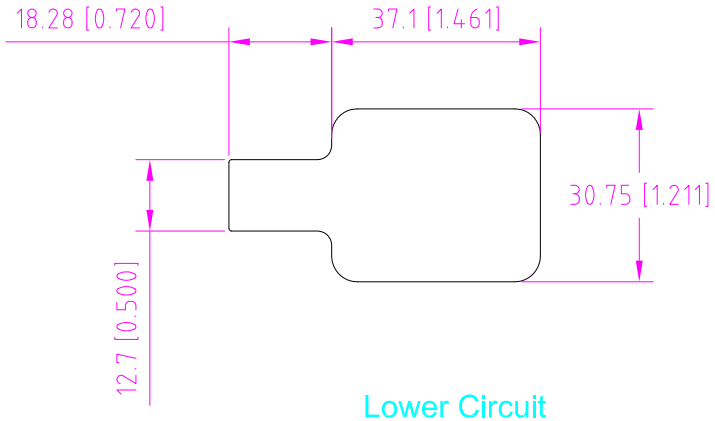
Overlay



Printed Silver on Back of Graphic



Print Spacer 3M7533



Lower Circuit

AXE004-2E OUT-LINE DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	Carey	DATE	FEB/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	MXS.2E		
APPROVED BY		DATE		SHEET:	3 OF 4	DO NOT SCALE THIS DOCUMENT	

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Clear LED window * 5





Matte area

Black
Pantone 877 C
Pantone 360 C
Pantane 876C
Pantone 287 C

AXE004-2E OVERLAY DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	Carey	DATE	Feb/06/2015	SCALE	1:1		
CHECK		DATE		CUST.P/N	MXS.2E		
APPROVEDBY		DATE		SHEET:	4 OF 4	DONOTSCALETHISDOCUMENT	

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