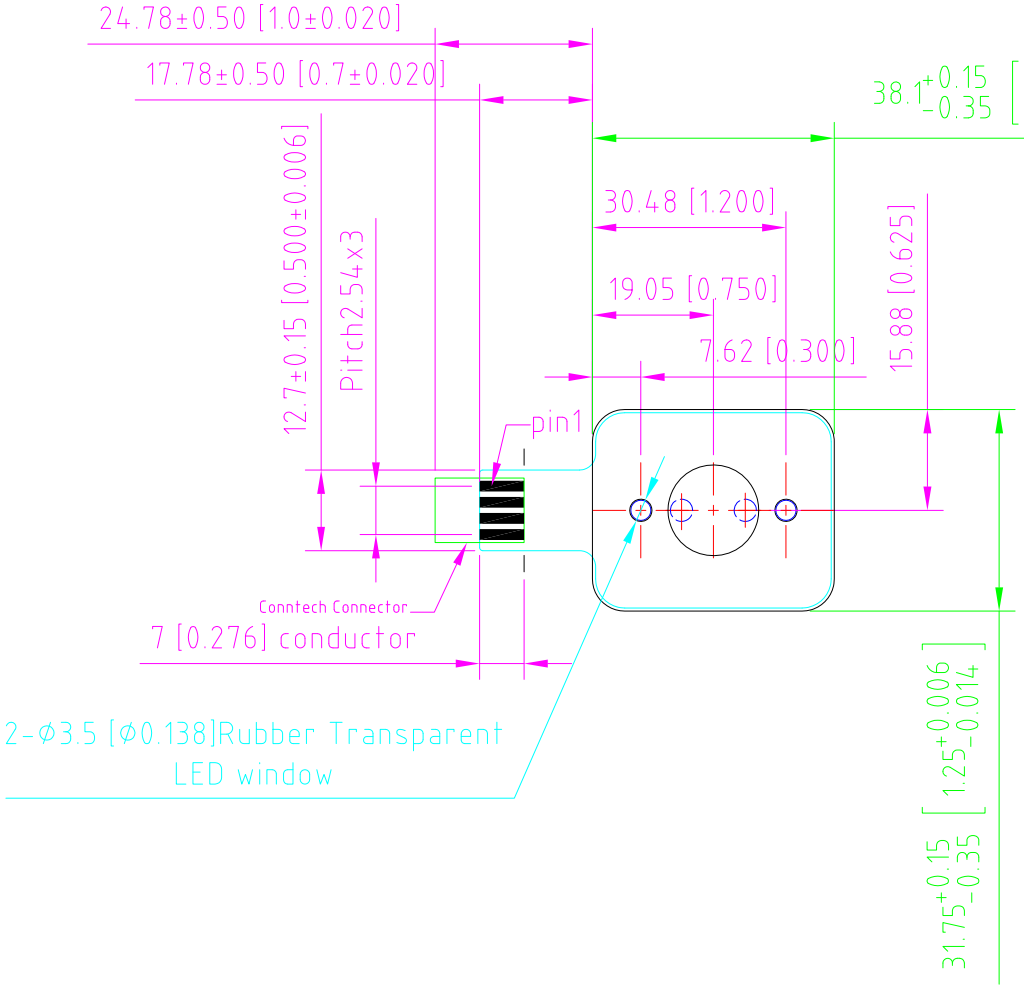
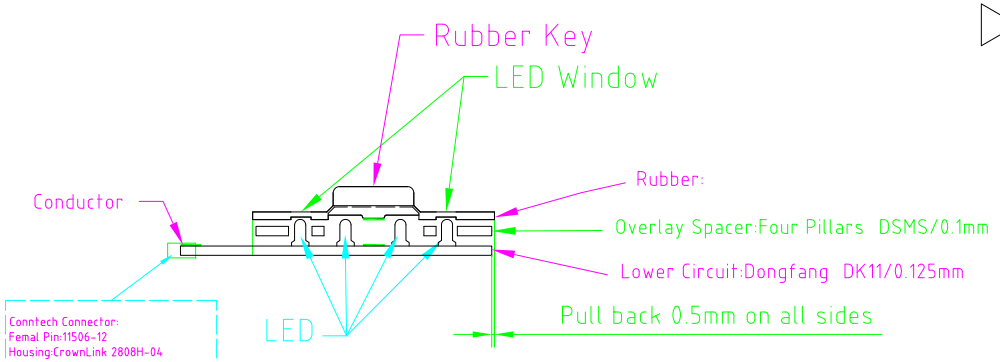
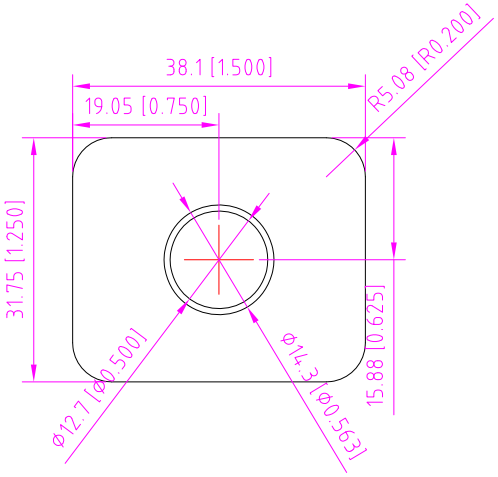
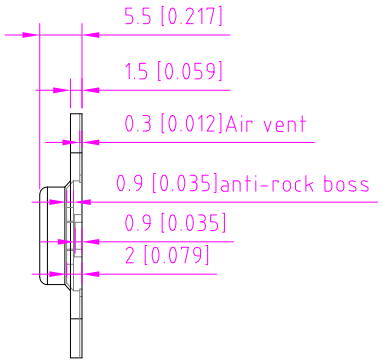


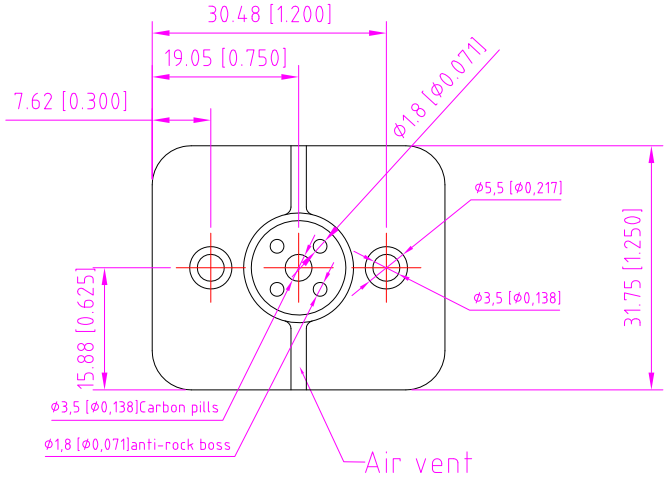


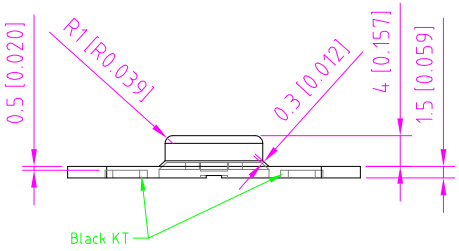
Structural Drawing

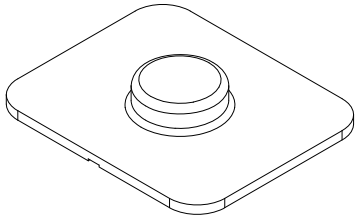
AXE004-4B PRODUCT DRAWING				REVISED VERSION	R0	TOLERANCES
DESIGN	WYP	DATE	2017/08/03	SCALE	1:1	UNIT: [INCH AND MM]
CHECK		DATE		CUST.P/N		OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
APPROVED BY		DATE		SHEET:	1 OF 5	DO NOT SCALE THIS DOCUMENT

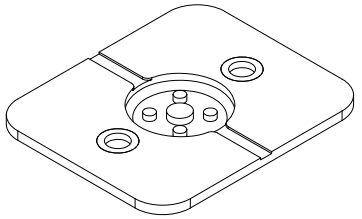






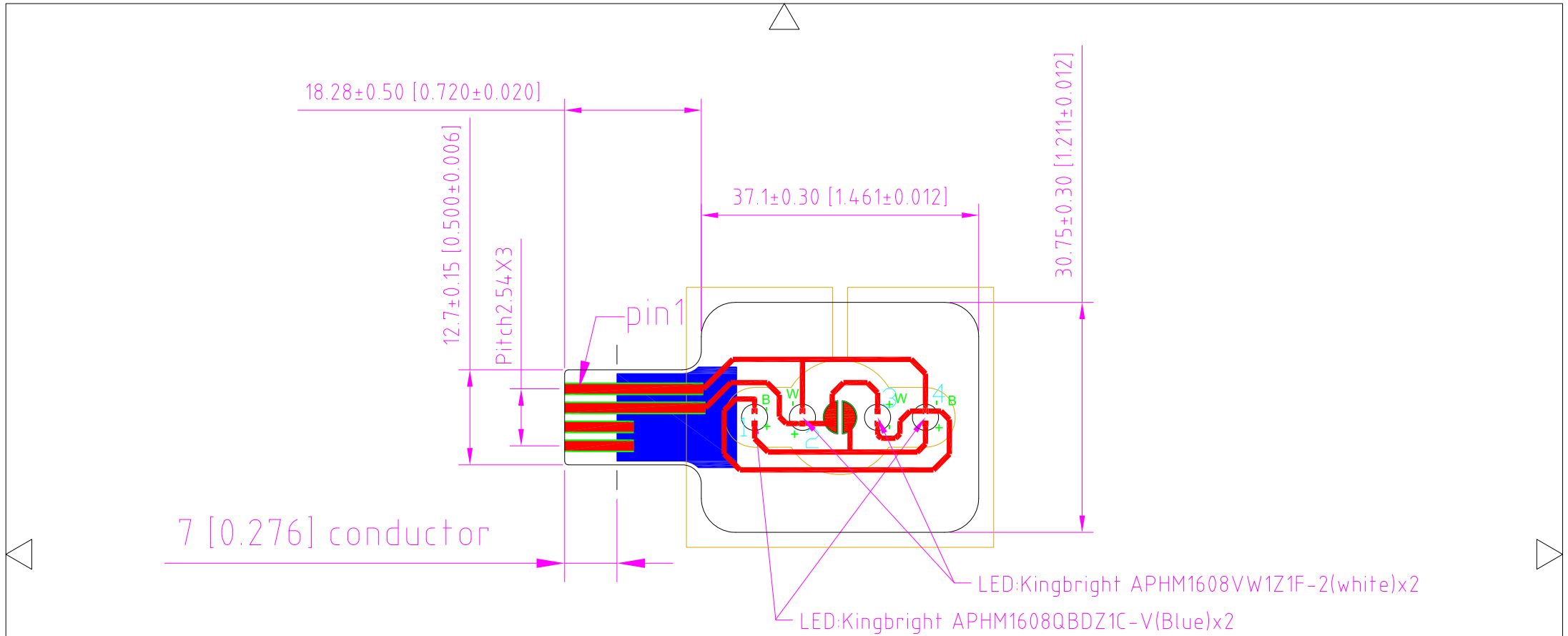




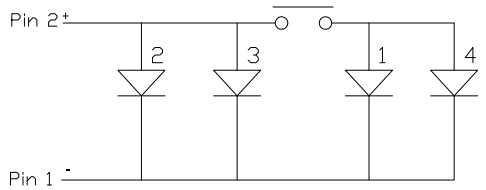


NOTES:
1. MATERIAL: SILICONE RUBBER
   (DUROMETER: 50 TO 60 SHORE A).
   Basic Rubber color: Transparent.
   KT Rubber colour: PMS Black.
2. Rubber spray white and PMS 295C (blue), laser etched with "4B".
3.Contact button type: Carbon pills
4.Finished with matte PU coating.
5.Force: 200±35g.

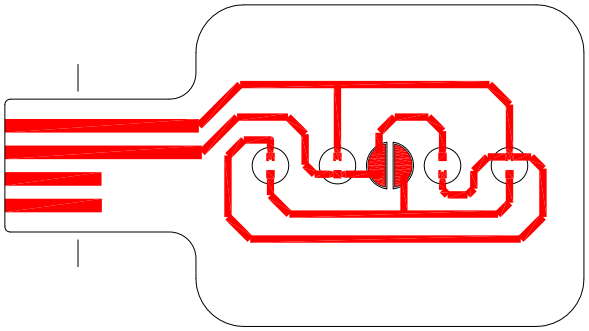
AXE004-4B RUBBER DRAWING				REVISED VERSION	R0	UNIT: [INCH AND MM]	TOLERANCES L<1 ±0.05 1<L<10 ±0.10 10<L<30 ±0.15 30<L<50 ±0.20 50<L<100 ±0.35 L>100 ±0.5%
DESIGN	WYP	DATE	2017/08/03	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	2 OF 5	DO NOT SCALE THIS DOCUMENT	



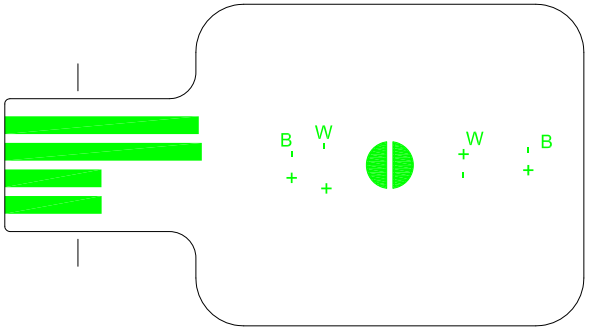
PINOUT:



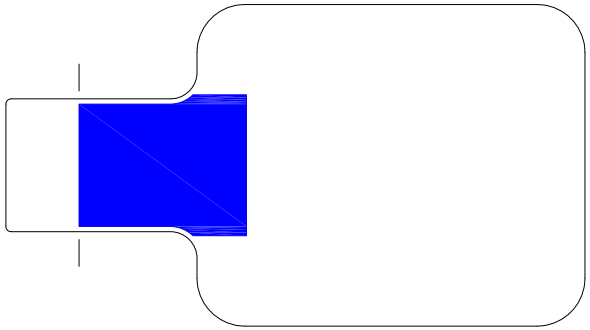
AXE004-4B CIRCUIT DRAWING				REVISED VERSION	R0	UNIT: [INCH AND MM]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2017/08/03	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	3 OF 5	DO NOT SCALE THIS DOCUMENT	



1 pass of silver paste
silver paste: Acheson 725A



1 pass of carbon paste
carbon paste: Acheson 423SS



2 pass full UV dielectric ink
UV dielectric ink: Acheson 452SS

AXE004-4B CIRCUIT DRAWING				REVISED VERSION	R0	UNIT: [INCH AND MM]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2017/08/03	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	4 OF 5	DO NOT SCALE THIS DOCUMENT	



Transparent Rubber Spray
White And Pantone 295C

Graphics colour:Laser Etched

AXE004-4B OVERLAY DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	WYP	DATE	2017/08/03	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	5 OF 5	DONOTSCALETHISDOCUMENT	

ALMAX
ELECTRONIC INTERFACE SOLUTIONS