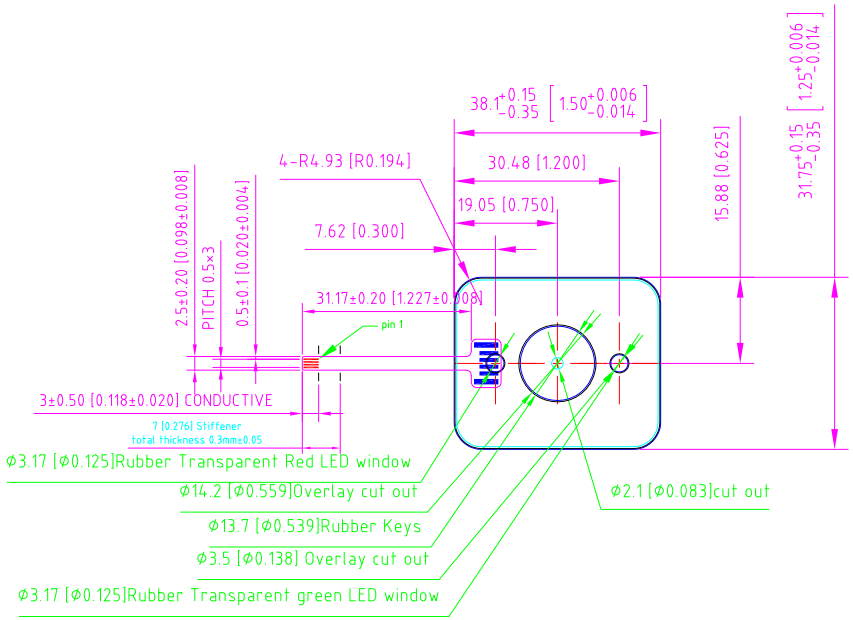
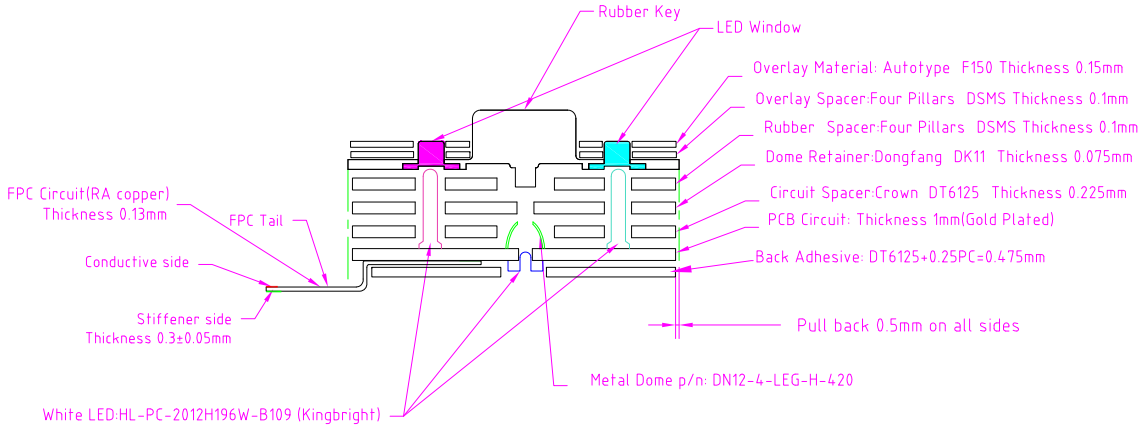
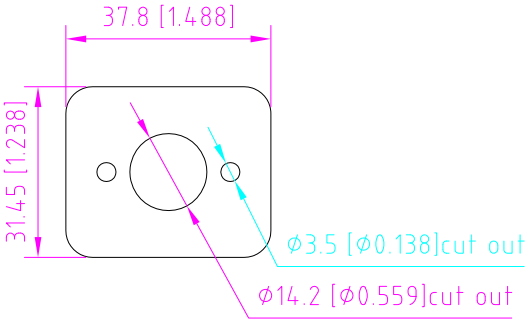


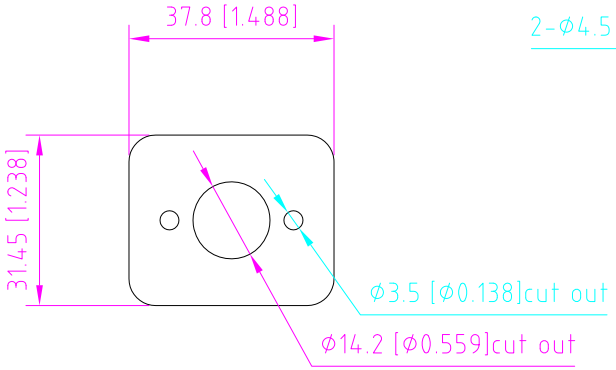


Structural Drawing

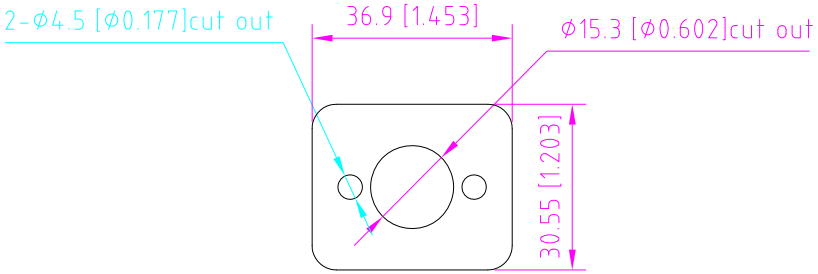
AXE004-4C PRODUCT DRAWING				REVISED VERSION	R2	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2017/08/18	SCALE	1:1	UNIT: [INCH AND MM]
CHECK		DATE		CUST.P/N		
APPROVED BY		DATE		SHEET:	1 OF 7	DO NOT SCALE THIS DOCUMENT



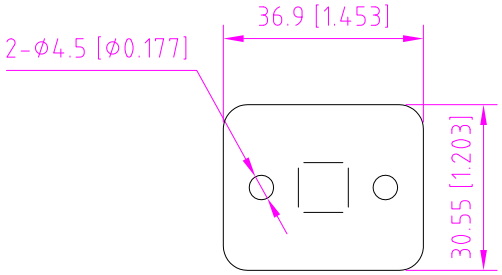
Overlay Material: Autotype
F150 Thickness 0.15mm



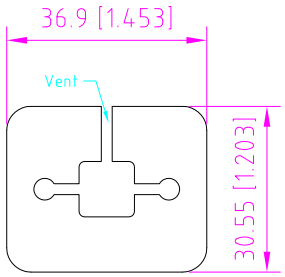
Overlay Spacer:Four Pillar
DSMS Thickness 0.1mm



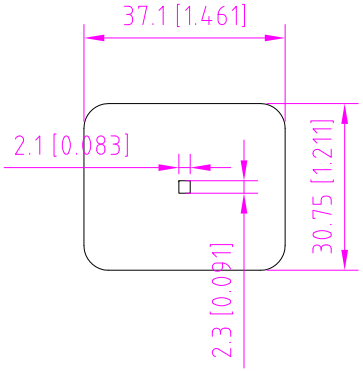
Rubber Spacer:Four Pillar
DSMS Thickness 0.1mm



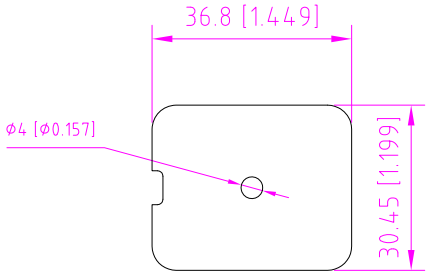
Dome Retainer:Dongfang DK11 Thickness 0.075mm



Circuit Spacer:Crown DT6125 Thickness 0.225mm

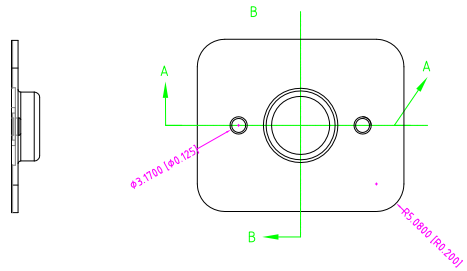


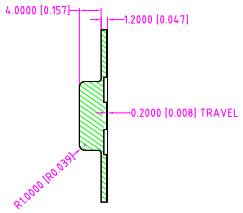
PCB Circuit: Thickness 1mm(Gold Plated)



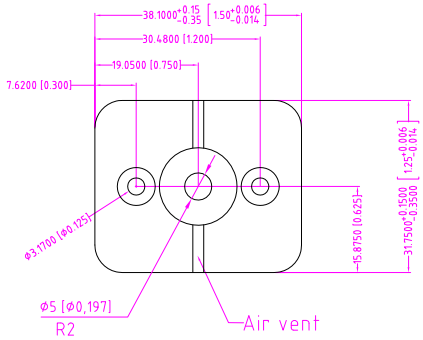
Back Adhesive: DT6125+0.25PC=0.475mm

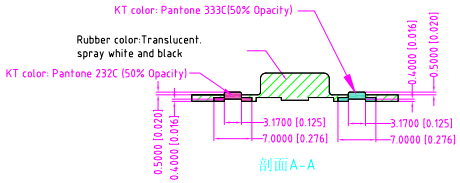
AXE004-4C PRODUCT DRAWING				REVISED VERSION	R2	UNIT: [INCH AND MM]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WYP	DATE	2017/08/18	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	2 OF 7	DO NOT SCALE THIS DOCUMENT	



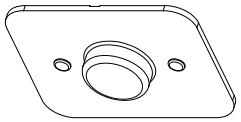


剖面B-B





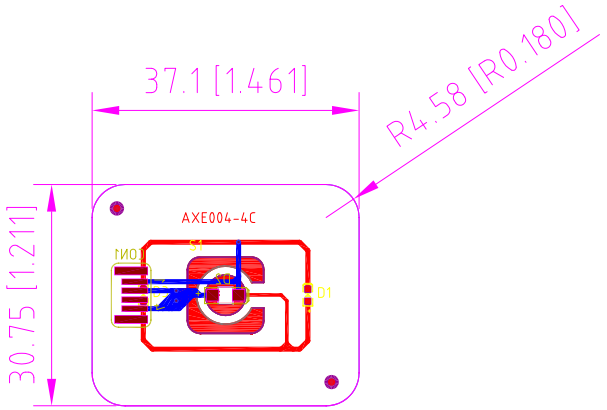
剖面A-A



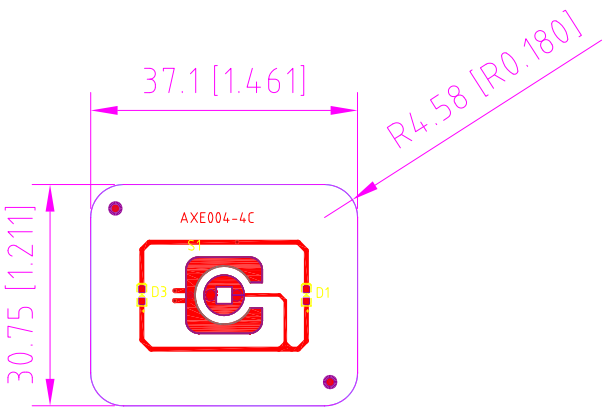
NOTES:

1. MATERIAL: SILICONE RUBBER
   (DUROMETER: 50 TO 60 SHORE A).
   color: Translucent
2. Rubber spray white and black, laser etched with "4C".

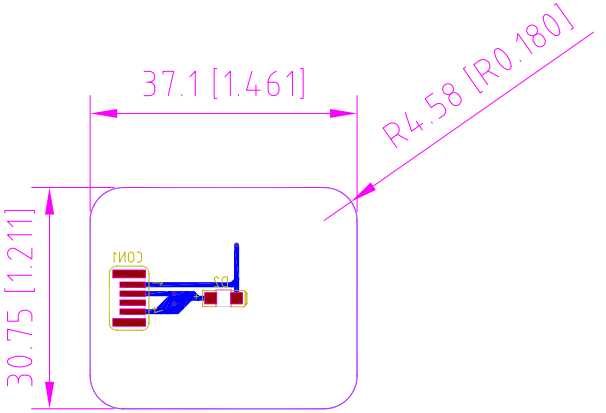
AXE004-4C RUBBER DRAWING				REVISED VERSION	R2	TOLERANCES
DESIGN	WYP	DATE	2017/08/18	SCALE	1:1	L<1 ±0.05 1<L<10 ±0.10 10<L<30 ±0.15 30<L<50 ±0.20 50<L<100 ±0.35 L>100 ±0.5%
CHECK		DATE		CUST.P/N		UNIT: [INCH AND MM]
APPROVED BY		DATE		SHEET:	3 OF 7	DO NOT SCALE THIS DOCUMENT



Full View

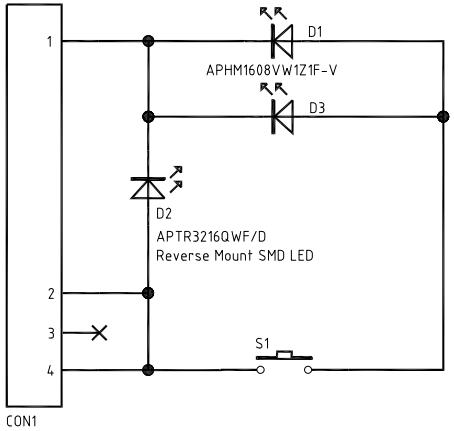


Copper Layer1



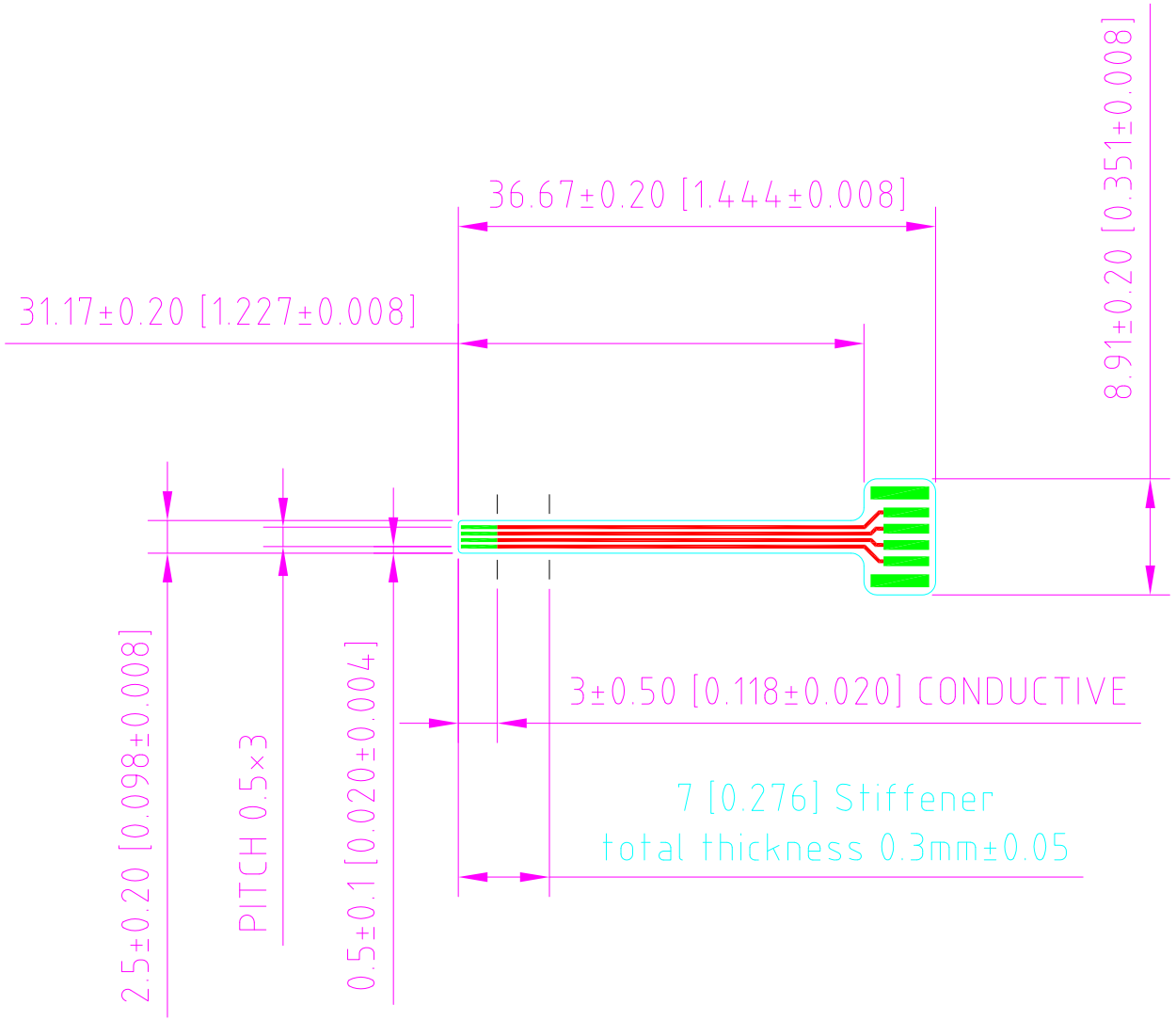
Copper Layer2

PCB: 2 sides .
Material: FR-4,1mm
Copper: 1 OZ
Finish: ENIG
White Print Text
Green Solder mask on Both Side



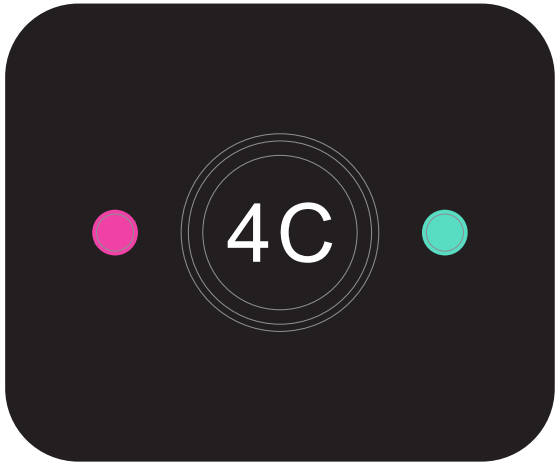
SCHEMATICS

AXE004-4C PCB DRAWING				REVISED VERSION	R2	UNIT: [INCH AND MM]
DESIGN	WYP	DATE	2017/08/18	SCALE	1:1	TOLERANCES: L<1 ±0.05; 1<L<10 ±0.10; 10<L<30 ±0.15; 30<L<50 ±0.20; 50<L<100 ±0.35; L>100 ±0.5%
CHECK		DATE		CUST.P/N		
APPROVED BY		DATE		SHEET:	4 OF 7	DO NOT SCALE THIS DOCUMENT



FPC Tail: Single-side FPC, 0.13mm T;RA,1 OZ;ENIG

AXE004-4C FPC DRAWING				REVISED VERSION	R2	UNIT: [INCH AND MM]
DESIGN	WYP	DATE	2017/08/18	SCALE	1:1	TOLERANCES: L<1 ±0.05; 1<L<10 ±0.10; 10<L<30 ±0.15; 30<L<50 ±0.20; 50<L<100 ±0.35; L>100 ±0.5%
CHECK		DATE		CUST.P/N		
APPROVED BY		DATE		SHEET:	5 OF 7	DO NOT SCALE THIS DOCUMENT



KT COLOR: PMS 232 C(50% Opacity)

RUBBER COLOR: Translucent, spray white and black.

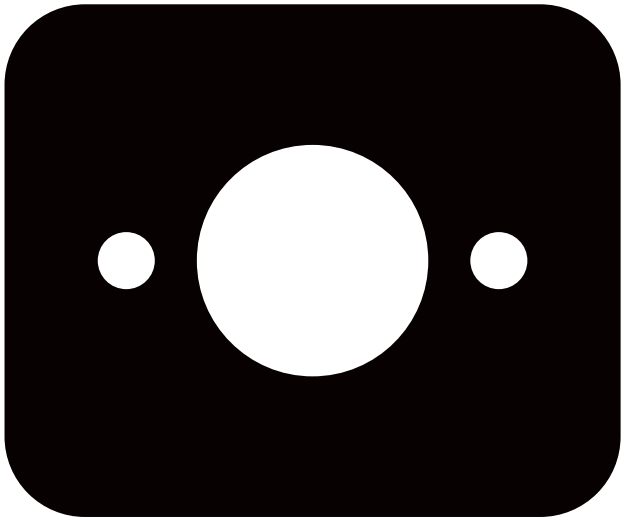
KT COLOR: PMS 333 C(50% Opacity)

GRAPHIC COLOR: Laser etched with “4C”

AXE004-4C RUBBER DRAWING				REVISED VERSION	R2	UNIT: [INCH AND MM]	TOLERANCES L<1 ±0.05 1<L<10 ±0.1 10<L<30 ±0.15 30<L<50 ±0.2 50<L<100 ±0.35 L > ±0.5
DESIGN	WYP	DATE	2017/08/18	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	7 OF 7	DONOTSCALETHISDOCUMENT	

Pantone Black C to Pantone 287 C





Pantone Black C

Pantone 287 C

Pantone 876 C

Pantone 877 C

Cut Out

Black Area is Matte
(Nature of Autotype F150)

AXE004-4C OVERLAY DRAWING				REVISED VERSION	R2	UNIT: [INCH AND MM]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1
DESIGN	WYP	DATE	2017/08/18	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	6 OF 7	DO NOT SCALE THIS DOCUMENT	