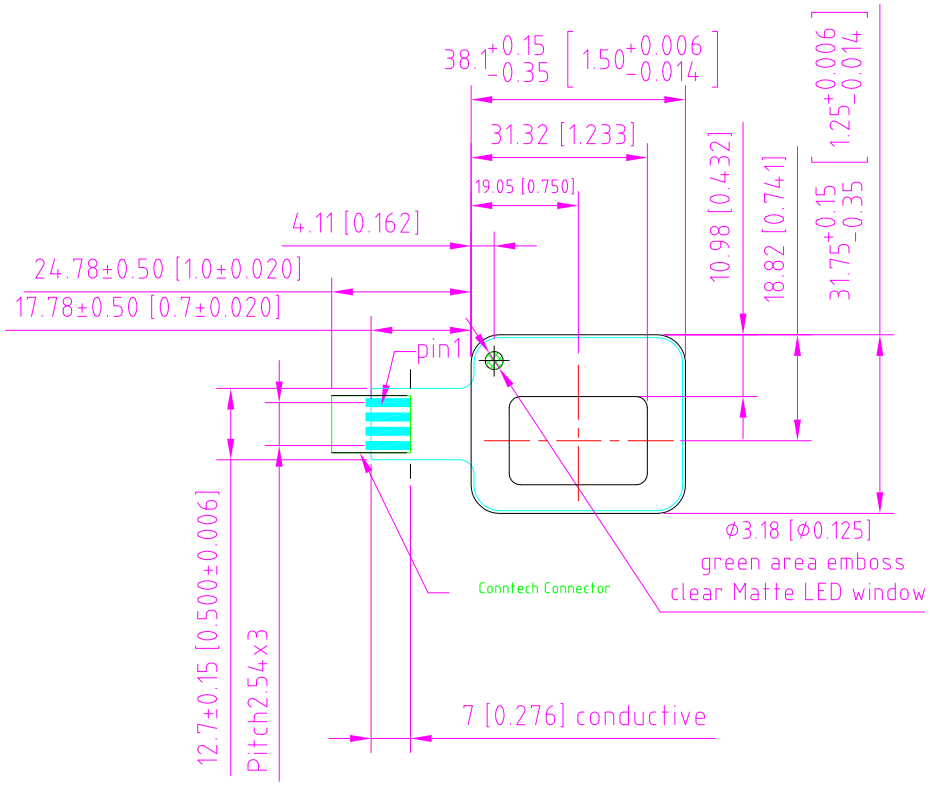
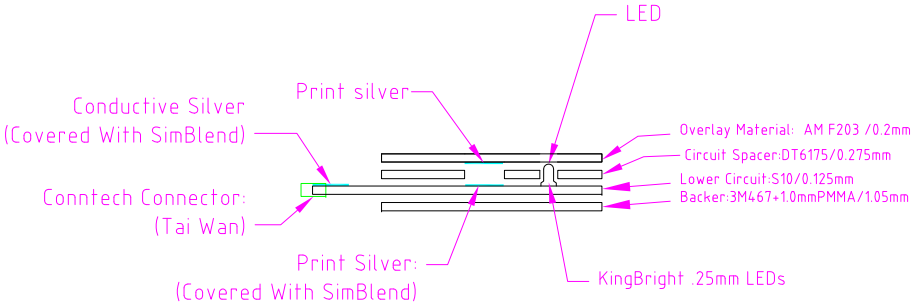
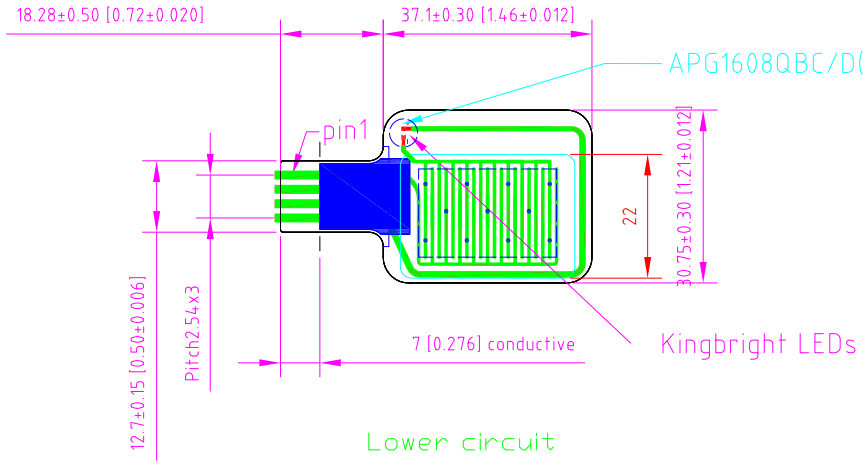




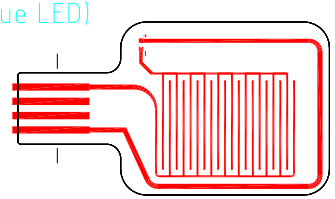
Structural Drawing

AXE004-51A-TEST PRODUCT DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WEI	DATE	2022/09/28	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	1 OF 4	DO NOT SCALE THIS DOCUMENT	

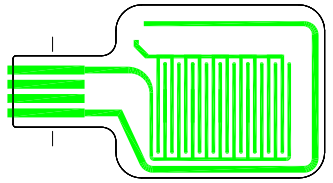
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Lower circuit

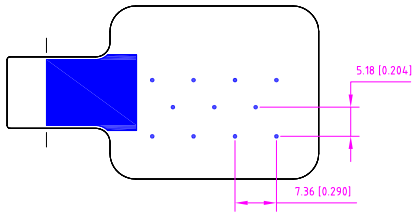


1 pass of silver paste

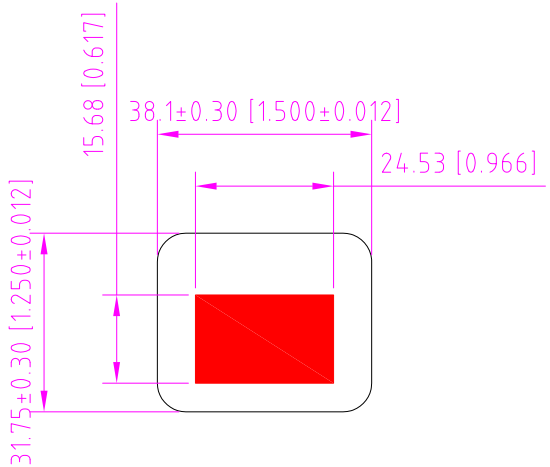


1 pass of SensTouch

1./ 1pass of silver paste
silver paste: Acheson 725A
2./ 1pass of carbon paste
carbon paste: Acheson SimBlend
3./ 2pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <100 ohm



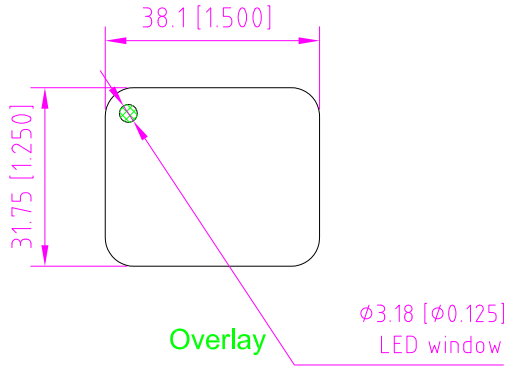
Stainless steel stencil thickness: 0.08mm
Diameter of dot: 0.8mm
Height of dot: 0.02mm

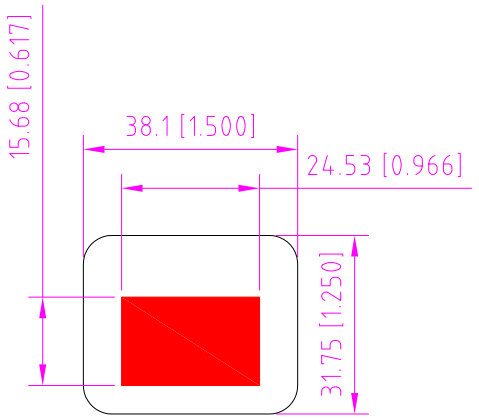


Printed Silver on Back of Graphic

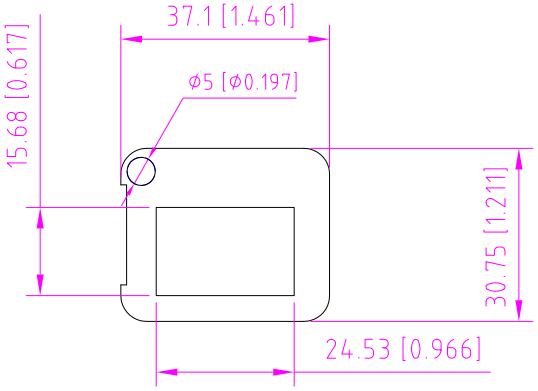
AXE004-51A-TEST CIRCUIT DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WEI	DATE	2022/09/28	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	2 OF 4	DO NOT SCALE THIS DOCUMENT	

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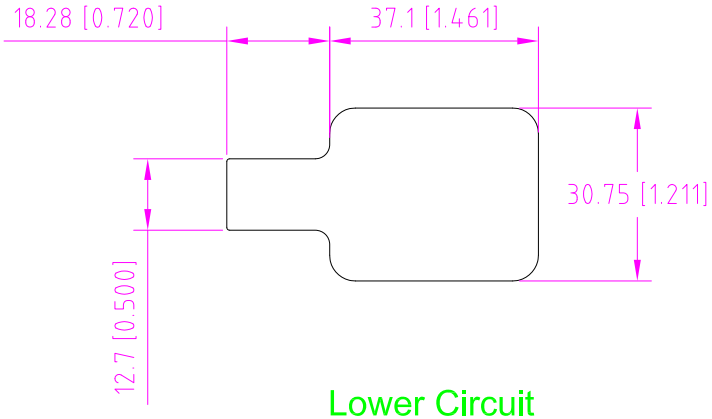




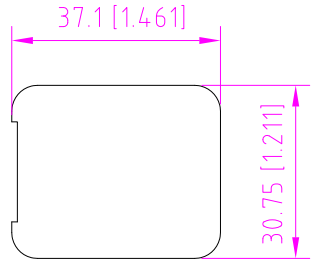
Printed Silver on Back of Graphic



Circuit Spacer



Lower Circuit



Backer

AXE004-51A-TEST OUT-LINE DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	WEI	DATE	2022/09/28	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	3 OF 4	DO NOT SCALE THIS DOCUMENT	

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Clear LED window





Texture area

AXE004-51A-TEST OVERLAY DRAWING				REVISED VERSION	R0	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	WEI	DATE	2022/09/28	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	4 OF 4	DONOTSCALETHISDOCUMENT	

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