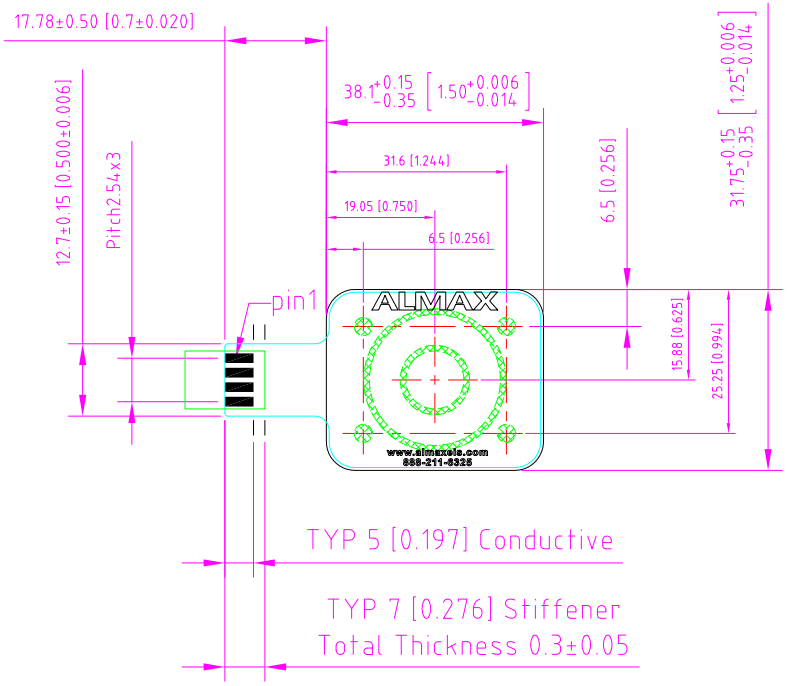
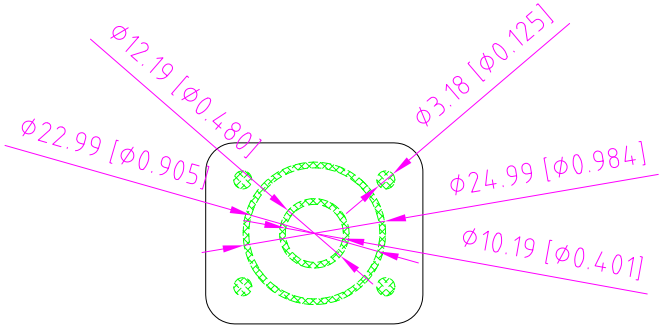
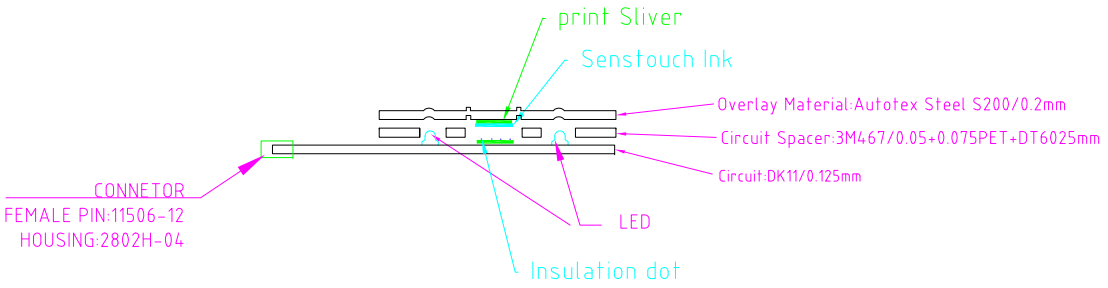



SCALE 1:1

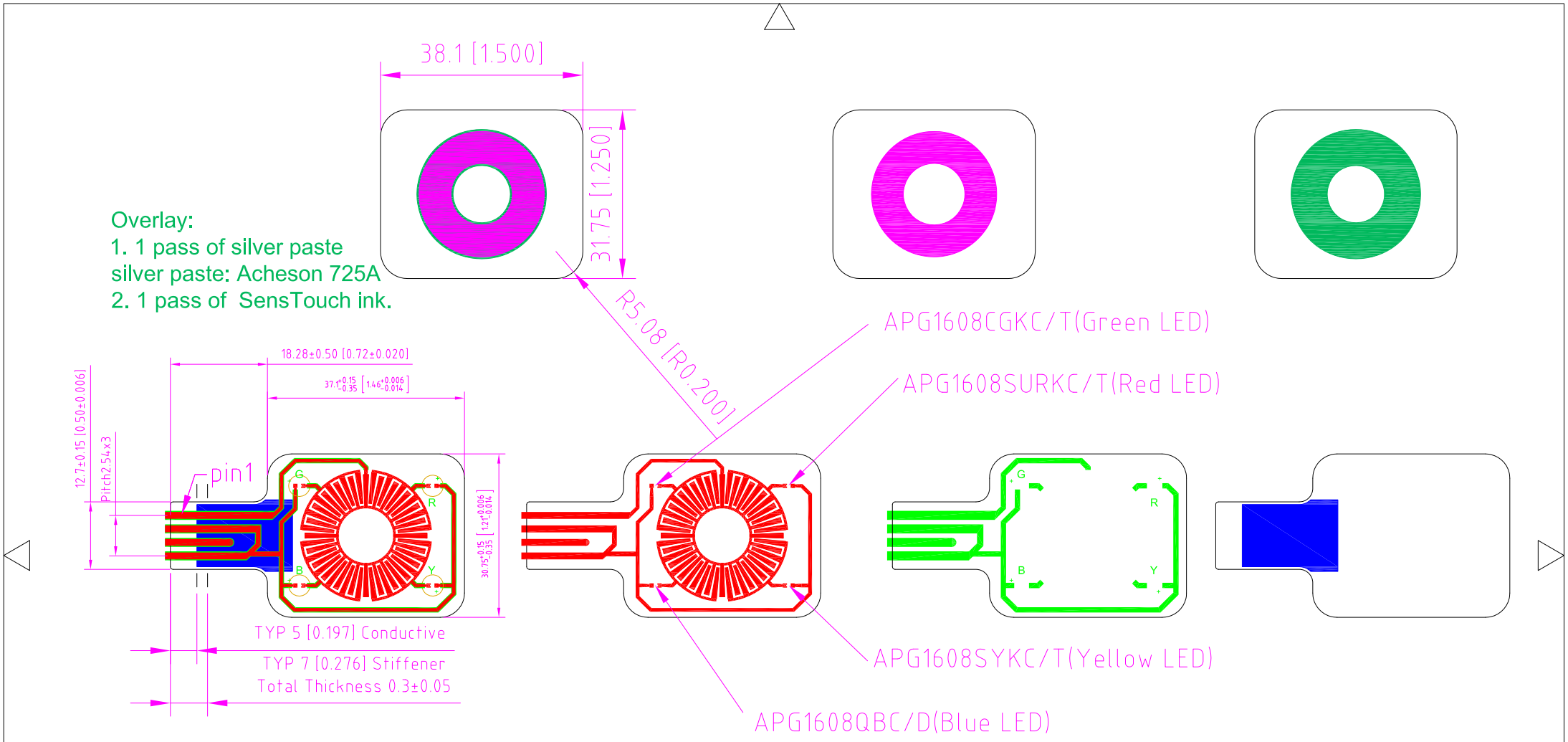
All green area embossed




# Structural Drawing

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| AXE004-5A PRODUCT DRAWING | | | | REVISED VERSION | R1 | UNIT: [MM AND INCH] | TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1° |
| DESIGN | WYP | DATE | 2017/09/25 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | | | |
| APPROVED BY | | DATE | | SHEET: | 1 OF 4 | DO NOT SCALE THIS DOCUMENT | |

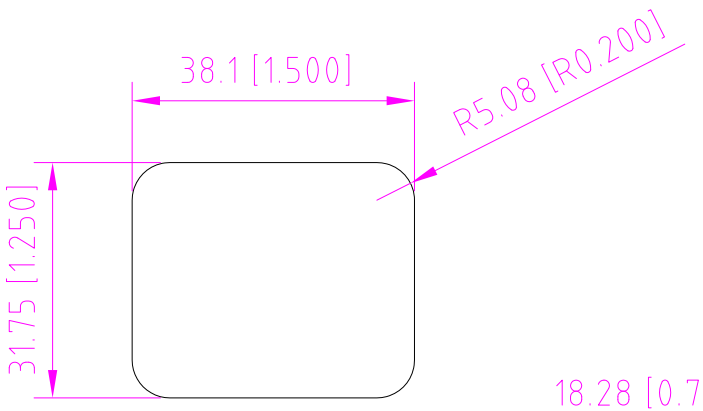
ALMAX ELECTRONIC INTERFACE SOLUTIONS



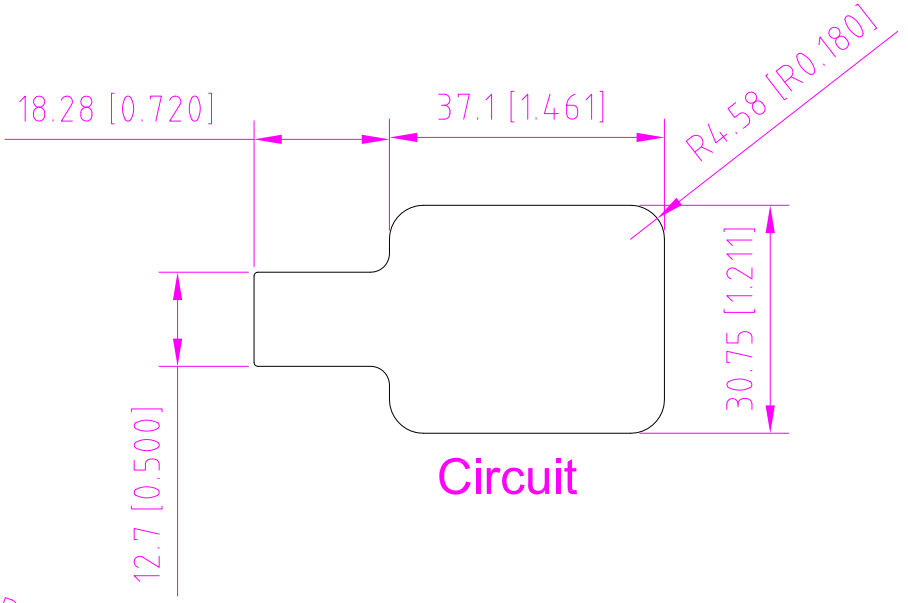

Lower Circuit:
1. 1 pass of silver paste
silver paste: Acheson 725A
2. 1 pass of carbon paste
carbon paste: Acheson 423SS
3. 1pass full UV dielectric ink
UV dielectric ink: Acheson 452SS
Keys lower Circuit Maximum loop Resistance <100 ohm

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| AXE004-5A CIRCUIT DRAWING | | | | REVISED VERSION | R1 | UNIT: [MM AND INCH] | TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1° |
| DESIGN | WYP | DATE | 2017/09/25 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | | | |
| APPROVED BY | | DATE | | SHEET: | 2 OF 4 | DO NOT SCALE THIS DOCUMENT | |

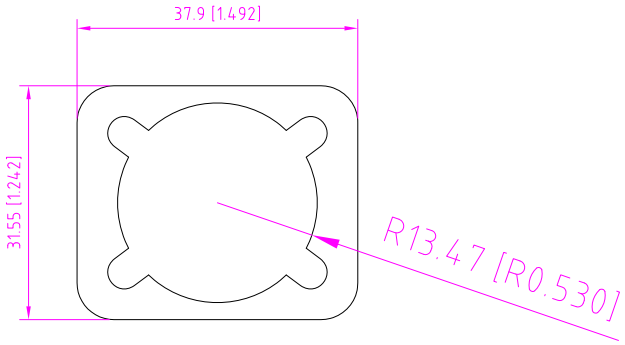
ALMAX ELECTRONIC INTERFACE SOLUTIONS




Overlay




Circuit




Circuit Spacer

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| AXE004-5A DIE-CUT DRAWING | | | | REVISED VERSION | R1 | UNIT: [MM AND INCH] | TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1° |
| DESIGN | WYP | DATE | 2017/09/25 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | | | |
| APPROVED BY | | DATE | | SHEET: | 3 OF 4 | DO NOT SCALE THIS DOCUMENT | |

ALMAX ELECTRONIC INTERFACE SOLUTIONS




Grain direction :X axis

4X CLEAR TEXTURE
LED WINDOW

Black

Embossed

Pantone 360 C

Chrome ink

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| AXE004-5A OVERLAY DRAWING | | | | REVISED VERSION | R1 | UNIT: [MM AND INCH] | TOLERANCERS<br>OUTLINE .X ±0.5MM<br>. XX ±0.35MM<br>. XXX ±0.25MM<br>ANGLES ± 1 |
| DESIGN | WYP | DATE | 2017/09/25 | SCALE | 1:1 | | |
| CHECK | | DATE | | CUST.P/N | | | |
| APPROVEDBY | | DATE | | SHEET: | 4 OF 4 | DONOTSCALETHISDOCUMENT | |

ALMAX
ELECTRONIC INTERFACE SOLUTIONS