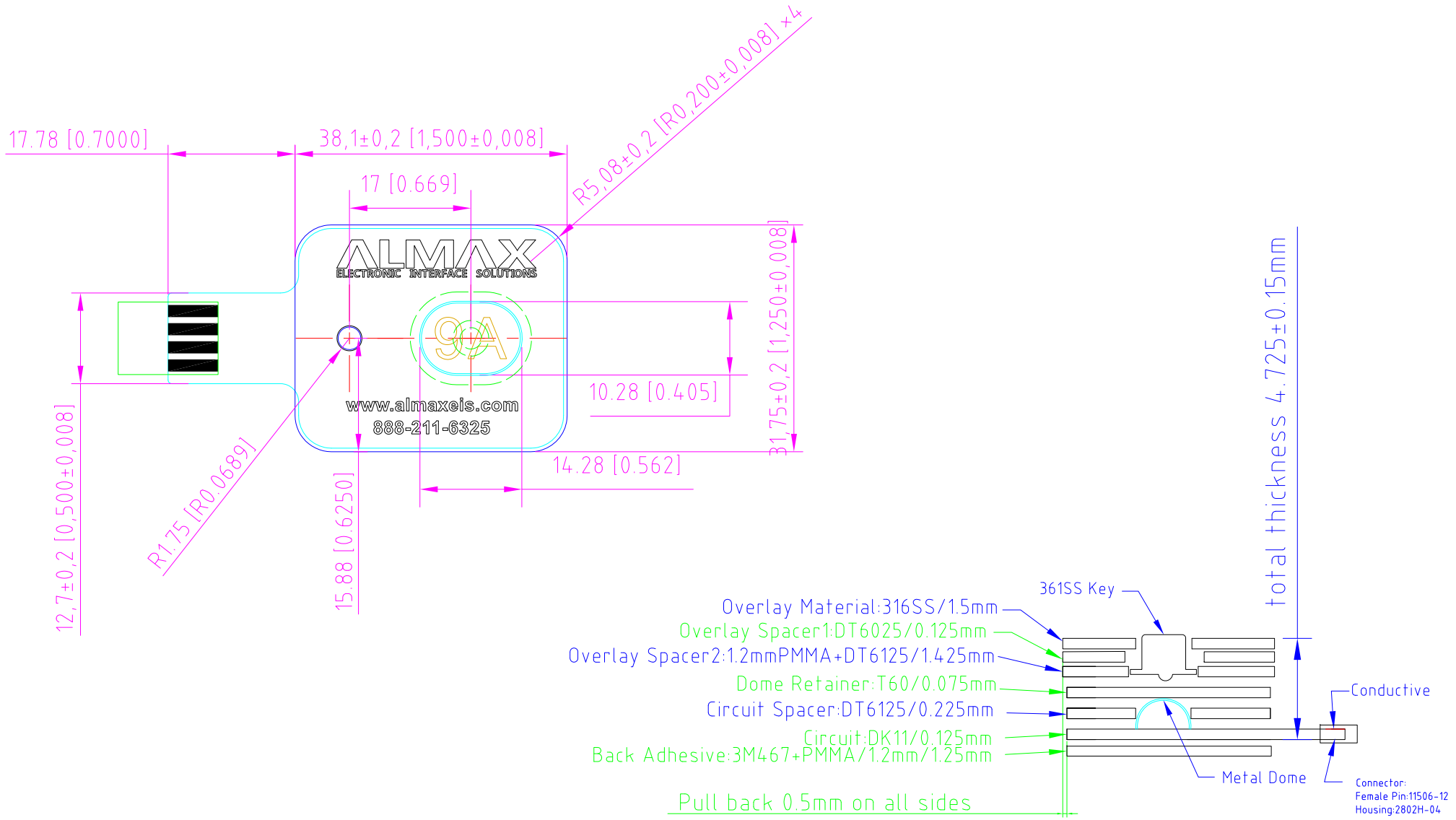
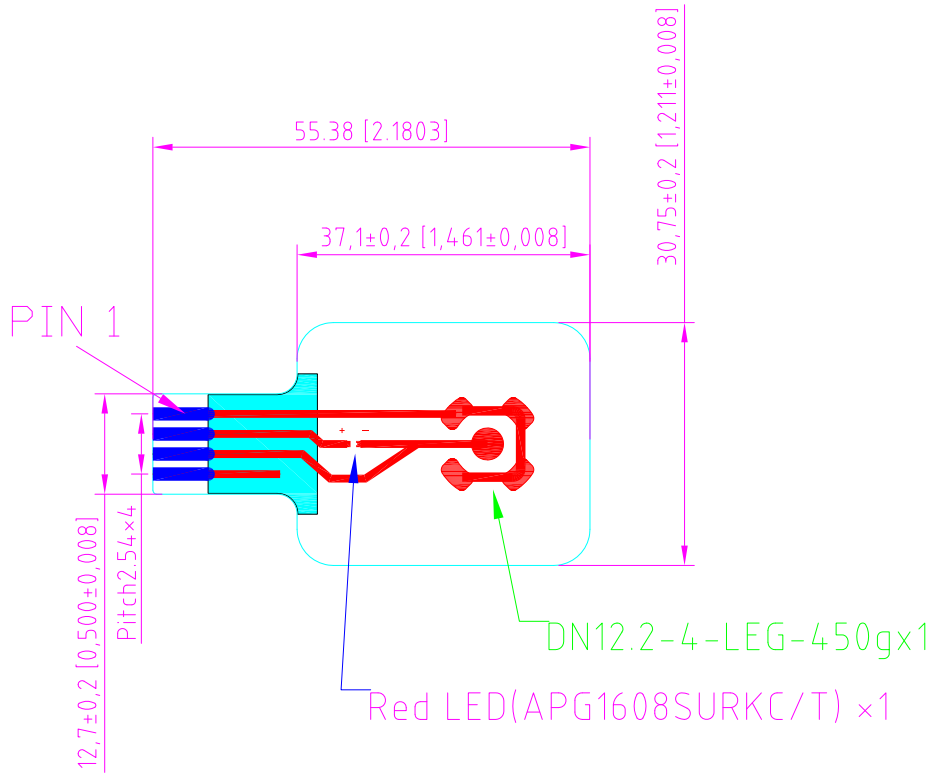


Structure Drawing

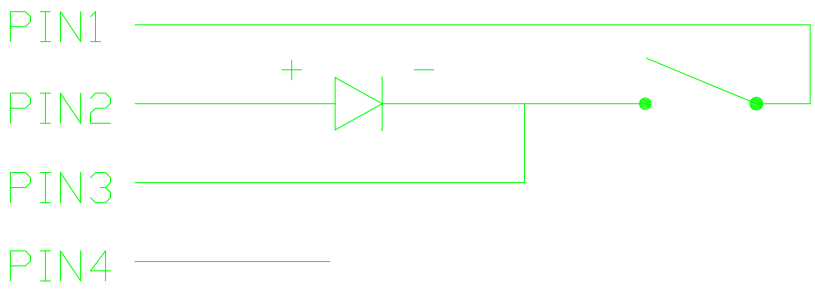
AXE004-9A PRODUCT DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	David	DATE	2017/12/15	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	1 OF 6	DO NOT SCALE THIS DOCUMENT	

ALMAX ELECTRONIC INTERFACE SOLUTIONS



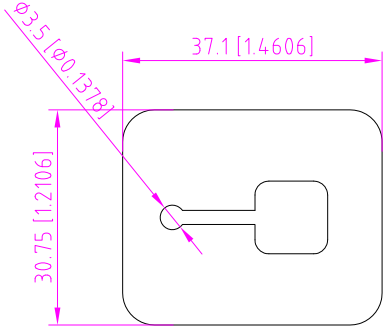
Lower Circuit:

1. 1 pass of silver paste
   silver paste: Acheson 725A
2. 2 pass of carbon paste
   carbon paste: Acheson 423SS
3. 3pass full UV dielectric ink
   UV dielectric ink: Acheson 452SS

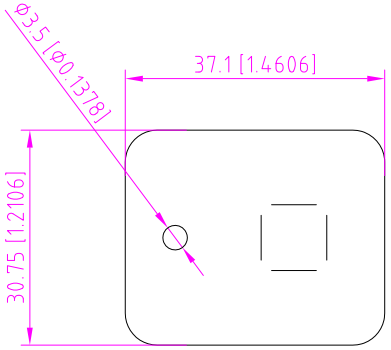


AXE CIRCUIT DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	David	DATE	2017/12/15	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	2 OF 6	DO NOT SCALE THIS DOCUMENT	

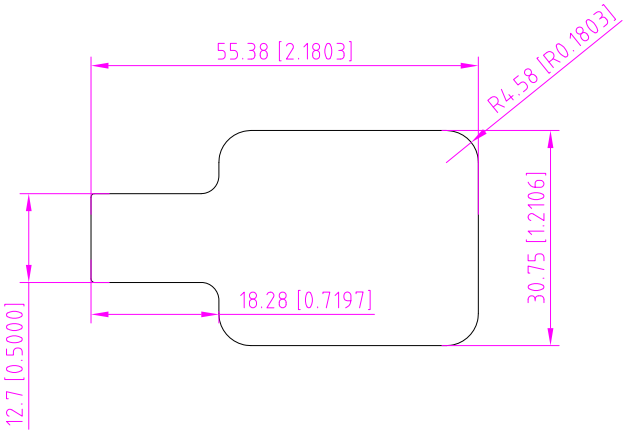
ALMAX ELECTRONIC INTERFACE SOLUTIONS



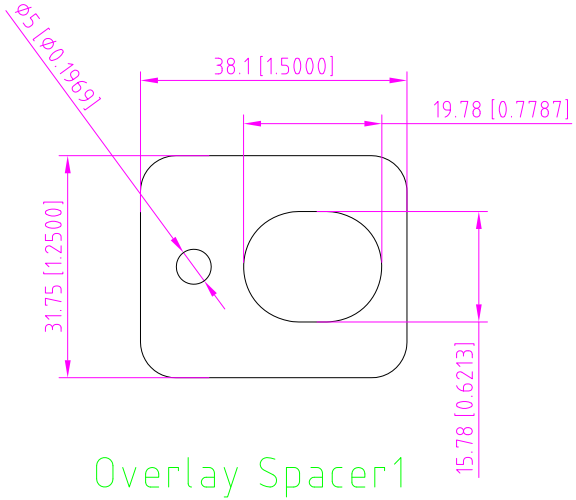
Circuit Spacer



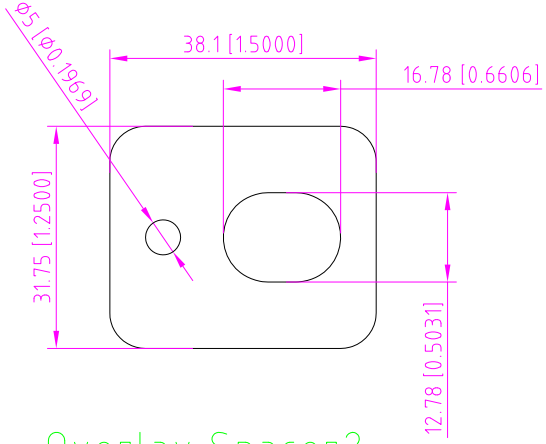
Dome Retainer



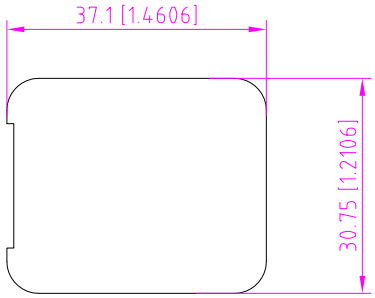
Circuit



Overlay Spacer1



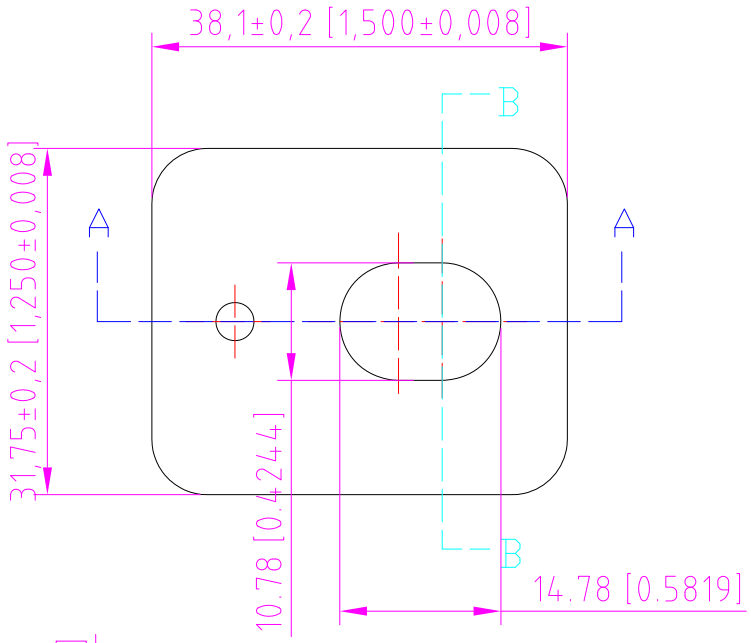
Overlay Spacer2

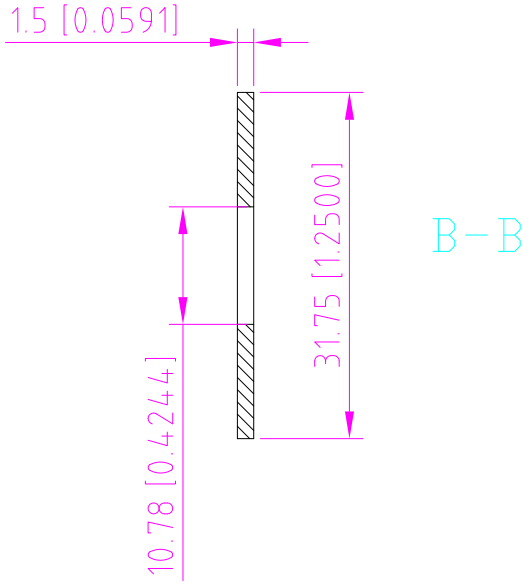


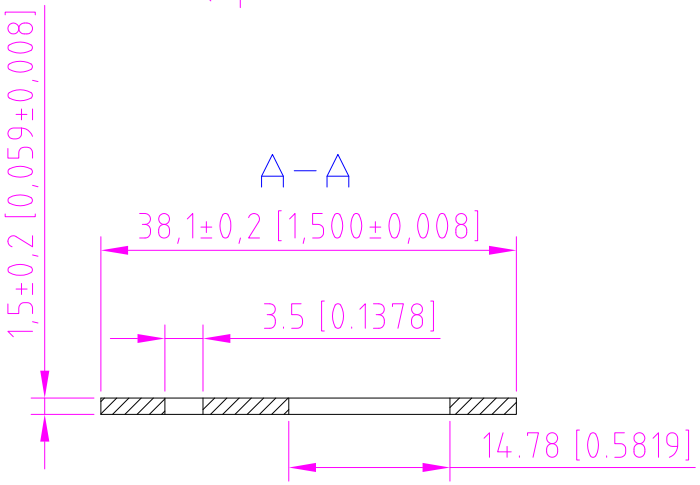
Back Adhesive

AXE OUT-LINE DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	David	DATE	2017/12/15	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	3 OF 6	DO NOT SCALE THIS DOCUMENT	

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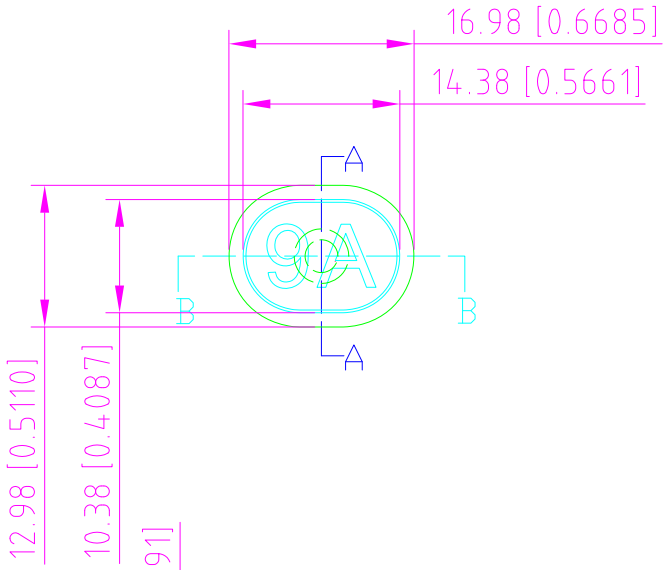


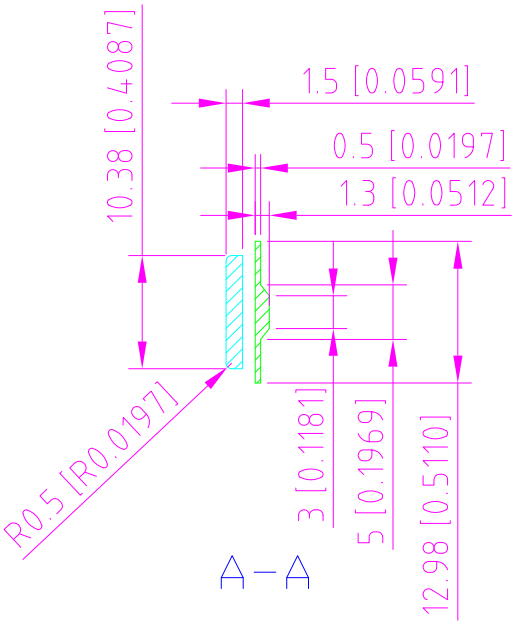


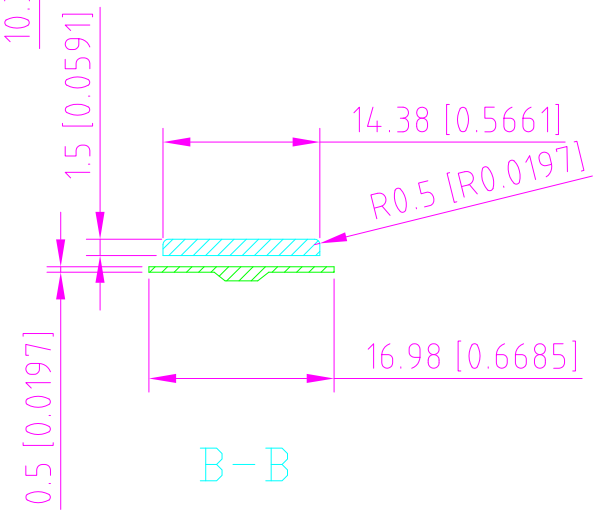
NOTE:
1.Overlay Material:316SS/1.5mm;

AXE544 Overlay DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	David	DATE	2017/12/15	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVED BY		DATE		SHEET:	4 OF 6	DO NOT SCALE THIS DOCUMENT	

ALMAX ELECTRONIC INTERFACE SOLUTIONS







NOTE:
1.Overlay Material:316SS/1.8mm and 0.5mm;

AXE544 KEY AND KEY PAD DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCES OUTLINE .X ±0.5MM .XX ±0.35MM .XXX ±0.25MM ANGLES ± 1°
DESIGN	David	DATE	2017/12/15	SCALE	1:1		
CHECK		DATE		CUST.P/N			
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ALMAX ELECTRONIC INTERFACE SOLUTIONS



UV Translucent white

Black

Pantone 137C

AXE004-9A OVERLAY DRAWING				REVISED VERSION	R2	UNIT: [MM AND INCH]	TOLERANCERS OUTLINE .X ±0.5MM . XX ±0.35MM . XXX ±0.25MM ANGLES ± 1
DESIGN	David	DATE	2017-12-15	SCALE	1:1		
CHECK		DATE		CUST.P/N			
APPROVEDBY		DATE		SHEET:	6 OF 6	DONOTSCALETHISDOCUMENT	

ALMAX ELECTRONIC INTERFACE SOLUTIONS